ATTACHMENT 2

WASTE ANALYSIS PLAN

Supporting Documentation is located in Attachment 3.

TABLE OF CONTENTS

TOCDF WASTE ANALYSIS PLAN

INTRODUCTION
PARAMETERS AND RATIONALE 40 CFR 264.13(b)(1) [R315-8-2.4]
ANALYSES FOR WASTES REQUIRING ON-SITE TREATMENT
ANALYSES FOR WASTES REQUIRING OFF-SITE TREATMENT & DISPOSAL
PARAMETER TEST METHODS 40 CFR 264.13(b)(2); [R315-8-2.4]
SAMPLING METHODS 40 CFR 264.13(b)(3); [R315-50-6]
FREQUENCY OF ANALYSES 40 CFR 264.13(b)(4); [R315-8-2.4]
ADDITIONAL REQUIREMENTS FOR WASTES GENERATED OFF SITE 40 CFR 264.13(b)(5); [R315-8-2.4]
ADDITIONAL REQUIREMENTS FOR IGNITABLE, REACTIVE, OR INCOMPATIBLE WASTES 40 CFR 264.13(b)(6); [R315-8-2.4]
RECORDKEEPING REQUIREMENTS 40 CFR 264.73(b)(3); [R315-7-12.4]
SAMPLING AND ANALYSIS QA/QC PROCEDURES
SUBPART CC AND BB SAMPLING AND ANALYTICAL PROCEDURES
TOCDF WASTE ANALYSIS PLAN SUMMARY On-site Treatment Wastes
TOCDF WASTE ANALYSIS PLAN SUMMARY Off-site Treatment Wastes
SITE-GENERATED WASTE STREAMS ECR Maintenance Residues, DFS
ANALYTICAL METHOD DESCRIPTIONS
TOCDF Underlying Hazardous Constituent Analytes
Metals
Volatile Organic Compounds
Semi-Volatile Organic Compounds
Agent Contaminated Wastes

APPENDIX A AGENT RELATED DATA

- Table 2-A-1 CHEMICAL AGENT PHYSICAL PROPERTIES
- Table 2-A-2 CHEMICAL AGENT COMPOSITION
- Table 2-A-2-a VX HYDROLYSATE COMPOSITION
- Table 2-A-3 GB AGENT PURITY
- Table 2-A-4 VX AGENT PURITY
- Table 2-A-5 HD AGENT PURITY

APPENDIX B BULK CONTAINER/MUNITIONS NON-EMBEDDED METAL CONTENT

- Table 2-B-1 Metals in Munitions (Metals with Feed Rate Limitations-Module V)
- Table 2-B-2 Metals in Munitions (Other Metals of Interest)

APPENDIX C BULK CONTAINER/MUNITIONS NOMINAL AGENT / ENERGETIC FILLS & ENERGETIC COMPOSITION

- Table 2-C-1 Energetic/Agent Nominal Weight for Chemical Agent Munitions/Bulk Containers
- Table 2-C-2 Composition of Reactive Material in Munitions

LIST OF ACRONYMS					
Acronym Definition					
ACS	Agent Collection System				
AQS	Agent Quantification System				
BRA	Brine Reduction Area				
Btu	British Thermal Unit				
CAL	Chemical Assessment Laboratory				
CAMDS	Chemical Agent Munitions Disposal System				
CCL	Chemical Control Limit for Mustard				
CTC	Cutaway Ton Container				
DFS	Deactivation Furnace System				
DCD	Deseret Chemical Depot				
DSHW	Division of Solid and Hazardous Waste				
ECR	Explosive Containment Room				
EPA	Environmental Protection Agency				
GB	Sarin, Isopropyl methylphosphonofluoridate				
GC/MS	Gas Chromatography/mass spectrometry				
H/HD/HT	Sulfur Mustard Distilled Sulfur Mustard With 40%				
11/1110/111	bis (2-Chloroethylthioethyl)ester				
HDC	Heated Discharge Conveyor				
HEPA	High Efficiency Particulate Air				
HRA	Hazard Risk Assessment				
LIC	Liquid Incinerator				
MDB	Munition Demilitarization Building				
mg/m ³	Milligrams per cubic meter				
MPF	Metal Parts Furnace				
MSB	Monitor Support Building				
ONC	On-site Container				
PAS	Pollution Abatement System				
PCB	Polychlorinated Biphenyl Compounds				
ppb	Parts per billion				
ppm	Parts per million				
RCRA	Resource Conservation and Recovery Act				
RHA	Residual Handling Area				
SDS	Spent Decontamination System				
Subtitle C TSDF	Hazardous Waste Treatment, Storage and Disposal Facility				
TC	Toxicity Characteristic				
TCLP	Toxic Characteristic Leaching Procedure				
TDS	Total Dissolved Solids				
TMA	Toxic Maintenance Area				
TOCDF	Toole Chemical Agent Disposal Facility				
TSCA	Toxic Substance Control Act				
TSDF	Treatment, Storage and Disposal Facility				
TSS	Total Suspended Solids				
UPA	Unpack Area				
UPMC	Upper Munitions Corridor				
VOC	Volatile Organic Concentration (BB/CC)				
VX	O-ethyl-S-[2-diisopropylamino)ethyl] methyl phosphonothiolate				
VXH	VX Hydrolysate				
WCL	Waste Control Limit				
WIC Waste Control Ellint WIC Waste Incineration Container					
Note: 1 Sulfur Mustard = Bis(2-Chloroethyl) Sulfide or 2,2'-Dichlorodiethyl Sulfide					

2.1. **INTRODUCTION**

- 2.1.1. Generators of hazardous waste are required to obtain detailed chemical analyses of wastes they intend to treat, store, or dispose of in order to ensure proper hazardous waste management practices.
- 2.1.2. This Waste Analysis Plan describes:
- 2.1.2.1. The physical and chemical analyses the Permittee shall perform before hazardous wastes are stored, treated, or transported off site for further treatment and ultimate disposal,
- 2.1.2.2. The methods and frequency to be used to collect and analyze samples,
- 2.1.2.3. The procedures that will be used to ensure the validity of the analytical results, and
- 2.1.2.4. The basis for generator knowledge.
- 2.1.2.5. Tables 2-0 and 2-1 presents a summary of this entire waste analysis plan. For each waste stream specified, these tables present the selected analytical parameters and corresponding analytical methods, sampling frequencies, and sampling methods. In addition the tables include either a reference to the unit that will treat each waste stream (for waste to be treated on site) or a reference to the process generating each waste stream (for wastes to be treated and disposed of off site).

2.2. **PARAMETERS AND RATIONALE 40 CFR 264.13(b)(1) [R315-8-2.4]**

2.2.1. Analyses for Wastes Requiring On-Site Treatment

- 2.2.1.1. Waste streams included in this section are treated on site in one or more of the four incinerators, or the Brine Reduction Area. Analytical parameters were selected for each waste stream based on previous analytical results obtained for similar waste streams, the homogeneity of the waste and the ability to obtain a representative sample, and/or government manufacturing specifications (in regards to munition energetic components).
- 2.2.1.2. The Permittee shall determine the hazardous constituents in the waste streams to be treated on site. The Permittee shall also determine the underlying hazardous constituents as applicable in 40 CFR 268.9. For wastes to be treated on site, which are not included in Table 2-0, the Executive Secretary shall be notified of the most appropriate management practices including treatment methods and appropriate waste analyses. This notification shall be in writing and occur within seven days from the time when the Permittee determines a waste has been generated that is not included in Table 2-0. The Executive Secretary will determine if the chosen treatment is acceptable.

2.2.1.3. Chemical Agents GB, VX, HD/H/HT

- 2.2.1.3.1. Previous analyses of chemical agents have identified agent breakdown products and organic stabilizers (referred to collectively as agent organic content), and metal constituents. Data compiled from these previous analyses have been used to establish expected ranges for agent organic content (see Table 2-A-2) and metal constituents.
- 2.2.1.3.2. The Permittee shall analyze the chemical agent prior to each agent campaign from bulk containers. Agent samples shall be collected from a representative number of bulk containers agreed upon with the DSHW. The containers shall be sampled and analyzed following an approved sampling and analysis plan.
- 2.2.1.3.3. At the beginning of each munition or bulk container campaign, agent samples shall be collected using a sampling scheme that is approved by the Executive Secretary. The samples shall be analyzed as specified in Table 2-0.
- 2.2.1.3.4. Metals included in the HRA list are Aluminum, Antimony, Arsenic, Barium, Beryllium, Boron, Cadmium, Chromium, Cobalt, Copper, Lead, Manganese, Mercury, Nickel, Selenium, Silver, Thallium, Tin, Vanadium, and Zinc.
- 2.2.1.3.5. The metals analysis associated with the agent waste profile will be accomplished using the methods described in Tables 2-0 and 2-3. The metal analytes quantified will be the HRA metals listed in Paragraph 2.2.1.3.4.
- 2.2.1.3.6. For each full tank of agent collected in the ACS Tanks, meaning that each agent collection tank will be filled to permitted capacity, one sample shall be collected and analyzed for HRA metals. Every fifth full tank of agent shall be analyzed for agent organic content and density.
- 2.2.1.3.7. The metals analysis associated with the agent samples collected in compliance with Paragraph 2.2.1.3.6. may be performed using either the site specific or the SW-846 methods described in Tables 2-0 and 2-3. Analytes quantified by the SW-846 methods shall be those HRA metals listed in paragraph 2.2.1.3.4.
- 2.2.1.3.8. Reserved.
- 2.2.1.3.9. Based on the results of the agent sampling and analytical, agent feed rates to the incinerators shall be adjusted, as necessary, to ensure continued compliance with the metal feed rate limits.
- 2.2.1.3.10. For each agent organic analysis and metals analysis, a summary of the results shall be submitted to the Executive Secretary monthly.
- 2.2.1.3.11. Appendix A of this waste analysis plan contains the following information regarding the chemical agents to be incinerated at the TOCDF:
- 2.2.1.3.11.1. Table 2-A-1: Physical Properties of Chemical Agent (as a pure substance)
- 2.2.1.3.11.2. Table 2-A-2: Chemical Agent Composition
- 2.2.1.4. Spent Decontamination Solutions
- 2.2.1.4.1. Spent decontamination solutions treated on site shall be treated in the primary or secondary chambers of the LICs.

- 2.2.1.4.2. Spent decontamination solution collected in SDS-TANK-101, SDS-TANK-102, or SDS-TANK-103 shall be sampled and analyzed. Spent decontamination solutions shall be analyzed for chemical agent concentration, corrosivity (pH), specific gravity, HRA metals, TC volatile organics, explosives, and screened for organics.
- 2.2.1.4.2.1. The parameters of agent concentration, pH, specific gravity, and the organic screen shall be determined for each tank of spent decontamination solution processed. The results shall be available prior to incineration.
- 2.2.1.4.2.2. Confirmatory analyses for HRA metals, TC volatile organics and explosives in spent decontamination solutions shall be performed quarterly.
- 2.2.1.4.2.3. The sampling and analyses of spent decontamination solutions for the purpose of demonstrating compliance with Subpart CC regulations shall be performed as described in Section 2.10 of this attachment.
- 2.2.1.4.3. If results of the organic screen show that the spent decontamination solution contains organics in excess of five percent, the tank of spent decontamination solution shall be analyzed per Table 2-0. The Executive Secretary shall be notified prior to treatment of the solution.
- 2.2.1.4.4. If chemical agent is detected above the Waste Control Limit (WCL) (i.e., 20 parts per billion (ppb) for GB, 20 ppb for VX, and 200 ppb for H/HD/HT), additional decontamination solution shall be added to the tank, the contents of the tank shall be recirculated (i.e., mixed), and another sample shall be analyzed for agent. This procedure shall be repeated until the chemical agent concentration is below the limits specified above.
- 2.2.1.5. <u>Agent Collection System (ACS) & Agent Quantification System (AQS), Spent</u>
 Decontamination System (SDS) Maintenance Residues
- 2.2.1.5.1. The chemical agent contaminated debris and sludges generated from the maintenance of the ACS, AQS, and SDS equipment located in the Munitions Demilitarization Building (MDB), but outside the Explosive Containment Rooms (ECRs), can be incinerated in the Metal Parts Furnace (MPF).
- 2.2.1.5.1.1. ACS tank bottoms shall be characterized prior to treatment in the MPF. Samples shall be analyzed for HRA metals.
- 2.2.1.5.2. Collected ACS/AQS maintenance residues shall be weighed and characterized prior to incineration to ensure feed rates established for the MPF are not exceeded. The Operating Record shall include a detailed description of the residues fed to the MPF.
- 2.2.1.5.3. ACS/AQS/SDS maintenance residues shall be properly managed prior to treatment in the MPF.
- 2.2.1.5.4. ACS, AQS and SDS sludge shall be categorized as Agent Contaminated Sludge and managed as specified in paragraph 2.2.1.18.
- 2.2.1.6. <u>Secondary Waste Noncombustible Bulk Solid Waste Category</u>

- 2.2.1.6.1. Noncombustible Bulk Solid Secondary Waste is composed of inert material that does not combust when placed into the incinerator. Examples of this waste are discarded components of MDB process equipment, and carbon filter trays (from which all carbon has been removed).
- 2.2.1.6.2. The physical state of these wastes (i.e., debris) prevents the collection of a representative sample. All wastes included in this category are described by the Utah Hazardous Waste code P999. Other waste codes may apply based on generator knowledge.
- 2.2.1.6.3. Wastes included in this category shall be placed onto MPF burn trays or thermally treated ton containers that have been cut in half (cutaway ton containers or CTC) or Waste Incineration Containers (WICs). All wastes shall be weighed and characterized prior to being treated in the MPF to ensure compliance with this Permit. The Operating Record shall include a detailed description of the residues fed to the MPF in each burn tray, WIC or CTC.
- 2.2.1.6.4. Noncombustible Bulk Solid Wastes shall be properly managed prior to treatment in the MPF.
- 2.2.1.6.5. Management of Noncombustible Bulk Solid Waste shall be in accordance with paragraph 2.2.1.17.6 prior to treatment in the MPF.
- 2.2.1.7. <u>Drained Bulk Containers & Projectiles with Agent Residue</u>
- 2.2.1.7.1. Drained bulk containers and projectiles with chemical agent residue (heel) shall be treated in the MPF. Previous analytical results show some of the chemical agent to contain concentrations of metals. In addition, the paints used on the containers and projectiles have metal-containing pigments.
- 2.2.1.7.2. The chemical agents and item surface coatings (i.e., paint) are both organic matrices containing metal constituents. Metal constituents contained in organic matrices are referred to as non-embedded metals. Non-embedded metals may potentially volatilize during incineration.
- 2.2.1.7.3. Appendix B contains the following tables regarding the metals associated with each type of chemical agent munition and bulk container to be treated at the TOCDF:
- 2.2.1.7.3.1. Table 2-B-1: Metals in Munitions (presents by munition or bulk container, the total metal loading for non-embedded metals whose emission rates are regulated by this Permit)
- 2.2.1.7.3.2. Table 2-B-2: Metals in Munitions (presents, by munition or bulk container, the total metal loading for non-embedded metals whose emission rates are considered in the TOCDF HRA)
- 2.2.1.7.4. Data included in these tables can be used to determine the quantity (and associated feed rate) of non-embedded metals fed to the incinerator.
- 2.2.1.7.5. ICC VX Test Cylinders are characterized as "bulk containers" for the purposes of this Waste Analysis Plan. However, the VX Test Cylinders are not required to be drained prior to incineration in the MPF.
- 2.2.1.8. <u>Energetic Munition Components</u>

- 2.2.1.8.1. Energetic munition components shall be incinerated in the DFS.
- 2.2.1.8.2. The Permittee may use generator knowledge to determine the type and amount of explosive and propellant being fed to the DFS.
- 2.2.1.8.3. Appendix C contains the following tables pertaining to explosive/propellant and agent fill weights and compositions:
- 2.2.1.8.3.1. Table 2-C-1: Energetic/Agent Nominal Weight for Chemical Agent Munitions and Bulk Containers
- 2.2.1.8.3.2. Table 2-C-2: Composition of Reactive Material in Munitions
- 2.2.1.8.4. Explosive and propellant formulations are organic matrices containing metal constituents. The metals contained in these formulations will potentially volatilize during incineration (i.e., the metals are non-embedded).
- 2.2.1.8.5. The quantity of each metal identified in Table 2-C-2 has been incorporated into Tables 2-B-1 and 2-B-2 found in Appendix B which present the total non-embedded metals for each munition and bulk container type to be treated at the TOCDF.
- 2.2.1.9. <u>ECR Maintenance Residues</u>
- 2.2.1.9.1. Maintenance performed on the demilitarization machines, Agent Quantification System (AQS) components, and Agent Collection System (ACS) components that are located in the Explosive Containment Rooms (ECR) will generate waste residues. Dry residues and sludge shall be placed into paper buckets prior to being fed to the DFS. A list of the ECR Maintenance Residues is provided in Table 2-2a.

TABLE 2-2a: Contaminated Waste					
ECR Maintenance Residues Waste Stream	Allowable Waste Codes(s)				
 Chemical agent liquids, sludges and solids from AQS/ACS filters Filter elements and bags Munition fragments (fiberglass, metal and explosives) Dust, dirt, debris, ECR sump sludge 	P999, F999, D002, D003, D004, D005, D006, D007, D008, D009, D010				
 Munition components/fragments (i.e., burster fragments, supplementary charges, spacers, support cups, lifting lugs, and fuze adaptors that fall onto the turntable or floor) Clean-up material (e.g., rags, absorbent pads) Cotton goods (e.g., coveralls, mop heads) ECR Sump strainers Unserviceable hand tools and metal hardware (e.g., nuts, bolts, washers) Burlap bags Mine components that fall onto the Mine Machine or floor 					

- 2.2.1.9.2. The Permittee shall decontaminate the unserviceable hand tools and metal hardware identified in Table 2-2a and process them in the MPF. If the explosive residue remains on the tools after decontamination, the metal tools and hardware shall be processed in the DFS. The maintenance residues in Table 2-2a may be contaminated with small amounts of spent decontamination solution, agent, hydraulic fluid, or lubricating fluid. Explosives-contaminated rags generated by personnel wiping explosive residues from reject munitions in the UPMC or ECV shall be fed to the DFS.
- 2.2.1.9.3. ECR maintenance residues shall be weighed and properly identified as to the origin and physical characteristics prior to incineration to ensure the DFS feed rate limits are not exceeded.
- 2.2.1.9.4. ECR maintenance residues are typically discarded items having agent surface contamination, explosive surface contamination, or both. Operation of equipment in the ECRs can generate explosive powders. ECR maintenance residues composed of powdered explosive and munitions components shall be managed separately from other ECR maintenance residues. The feed rate of ECR maintenance residues composed of explosive powders and munition components shall be limited to 3.6 pounds per drop with an internal kiln spacing of one flight between successive drops. The hourly feed rate is specified in Modules V (Long-Term Incineration) and VI (Short-Term Incineration).
- 2.2.1.9.5. ECR maintenance wastes charged to the DFS that do not contain explosive components or containers of explosive powder are assumed to consist entirely of agent.

2.2.1.10. Spent Activated Carbon

2.2.1.10.1. Prior to completion of closure of the TOCDF, the Permittee shall treat all site-generated carbon in the Carbon Micronization System (CMS). Prior to treatment in the CMS, a successful performance test shall be conducted based on an approved test plan.

- 2.2.1.10.2. The spent carbon shall be placed into permitted storage areas designated to store waste contaminated with the same type of chemical agent until the results of a performance test are approved by the Executive Secretary.
- 2.2.1.10.3. PPE respirator carbon canisters and ACAMS filter canisters may be processed in the MPF per the specified feed rates in Table V.C.1.
- 2.2.1.11. <u>Agent Contaminated Dunnage</u>
- 2.2.1.11.1. Dunnage meeting the following definition shall be characterized as P999 hazardous waste. Agent contaminated dunnage is defined as:
- 2.2.1.11.1. All dunnage held within an ONC or munitions overpack that is found to contain leaking munition(s) as evident by agent monitoring results of the air within the sealed ONC or overpack having a concentration of 0.5 STEL or above, or
- 2.2.1.11.1.2. Dunnage that contacted leaking munitions or is contaminated with liquid agent, or
- 2.2.1.11.1.3. Dunnage that has been sampled and the analytical results of an extract prepared from a representative sample have been found to contain agent at concentrations equal to or greater than 20 ppb for GB and VX, and 200 ppb of H/HD/HT.
- 2.2.1.11.2. Dunnage characterized as P999 hazardous waste shall be treated in the MPF based on completion of a successful performance test in accordance with an approved test plan.
- 2.2.1.11.3. Reserved.
- 2.2.1.11.4. Within 180 days of the effective date of this Permit, the Permittee shall submit a performance test plan for dunnage management, which is sufficient to support completion of the treatment and disposal of dunnage waste streams.
- 2.2.1.11.5. Dunnage associated with M55 rockets will additionally be analyzed for PCBs to demonstrate that contact with PCB-regulated items (i.e., the M55 rocket shipping/firing tubes) did not cause cross-contamination of the dunnage.
- 2.2.1.11.6. The dunnage shall be placed into permitted storage areas designated to store waste contaminated with the same type of chemical agent until a dunnage management plan is approved by the Executive Secretary.
- 2.2.1.12. Combustible Bulk Solid Secondary Waste Category
- 2.2.1.12.1. Upon successful completion of the Secondary Waste Demonstration Test, wastes included in this category may be processed in the MPF. Wastes included in this category evolve combustion gases, and generate ash residues when incinerated. Examples of these wastes are Demilitarization Protective Ensemble (DPE) suits, and butyl rubber components.
- 2.2.1.12.2. TOCDF will either analyze a representative sample of these wastes or use generator knowledge to determine proper feed rates. If generator knowledge is used, it will be documented in the operating record.

- 2.2.1.12.3. Each waste feed charge shall be weighed prior to incineration to ensure TOCDF Permit conditions are not exceeded. The TOCDF operating record shall include an entry for each WIC of waste fed to the MPF. Each of these entries will include a description of the waste, the weight of the waste, metals content (the concentration if applicable), and the basis for categorizing the waste as a Combustible Bulk Solid.
- 2.2.1.12.4. Combustible Bulk Solid Wastes may be fed in the same WIC as other secondary waste categories provided all conditions of this attachment and Modules V and VI are met.
- 2.2.1.13. <u>Personal Protective Equipment (PPE) Respirator and ACAMS Carbon Filter Canisters</u>
- 2.2.1.13.1. Three types of PPE respirator canisters are used at the TOCDF to prevent the inhalation of chemical agent (pre-1993 M-40, post-1993 M-40 and DPE backpack). Two types of ACAMS activated-carbon filter canisters are used to control agent emissions from ACAMS sample line exhaust (aluminum housing and plastic housing). The respirator canisters are filled with approximately five ounces of carbon that is impregnated with copper, zinc, silver, and molybdenum, the approximate weight percent of each being: six, six, one one-hundredth, and three respectively.
- 2.2.1.13.2. PPE respirator carbon filter canisters generated in areas where the user is exposed to chemical agent vapors at concentrations at or above the STEL are considered contaminated with chemical agent.
- 2.2.1.13.3 The number of PPE or ACAMS carbon canisters added to each WIC and the material used to fabricate the outer shell of the canisters (PVC or aluminum) shall be noted in the operating record. The weights of carbon canisters shall be subtracted from the allowable weight of the secondary waste categories it is associated with e.g., PVC (combustible), aluminum (non-combustible), and carbon (metals/ash etc.)

2.2.1.14. Spent Scrubber Brines

- 2.2.1.14.1. Pollution Abatement System (PAS) scrubber brines are collected in one of four Brine Reduction Area (BRA) surge tanks. Scrubber brines collected in the BRA tanks shall be treated on site in the BRA evaporators and drum dryers or transferred to tankers and shipped off site to a Subtitle C Treatment, Storage and Disposal Facility (TSDF).
- 2.2.1.14.2. Each BRA tank of scrubber brines shall be analyzed for chemical agent concentration, corrosivity (pH), and specific gravity. On a monthly basis or each munitions campaign change, whichever is sooner, the Permittee shall sample and analyze a sample of scrubber brines taken from each BRA tank for HRA metals and total organics.
- 2.2.1.14.3. Scrubber brines generated from the treatment of M55 rockets shall additionally be analyzed for PCBs. Brines having more than three parts per billion (ppb) PCB are a TSCA regulated waste and will be managed at an approved TSCA TSDF.
- 2.2.1.14.4. The brine analysis shall be reported to the Executive Secretary if the result of the corrosivity analysis conducted on each batch of brines is found to be below a pH of 7.0. An oral notification shall occur within one day of the validation of the analysis. This notification will be followed up in writing within fifteen days from the date of validation.

- 2.2.1.14.5. Spent scrubber brines shall only be treated in the BRA if the agent concentration in the brines is found to be below 20 ppb for GB and VX, and 200 ppb for H/HD/HT. If the agent concentration is greater than these values, the Permittee shall notify the Executive Secretary and concurrence shall be received before further treatment.
- 2.2.1.15. <u>Miscellaneous Agent-Contaminated and Non-Agent-Contaminated Liquid Wastes</u>
- 2.2.1.15.1. Agent-contaminated hydraulic fluid and lubricating oil generated in the MDB shall be either containerized and placed into permitted storage or containerized and transferred to the ACS tanks (e.g., via BDS) and subsequently treated in the LIC primary chambers. Before transfer to the ACS tanks, the container(s) shall be weighed (e.g., via BDS load cells or a calibrated scale in the TMA) and the contents shall be sampled and analyzed (ref: Table 2-0). The corresponding results shall be documented in the Operating Record. (Agent-contaminated shall be defined as being at or above 20 ppb for GB and VX, and 200 ppb for H/HD/HT.)
- 2.2.1.15.2. Agent-contaminated hydraulic fluid and lubricating oil may also be pumped to the ACS tanks, via the SDS collection system, and processed in the LIC primary chambers. A sample shall be collected from the spent decontamination tank before it is transferred to the ACS tank (ref: Table 2-0) for analysis.
- 2.2.1.15.3. Before treatment in the LICs, the samples described above shall be analyzed for HRA metals. The analytical results shall be used to ensure that LIC metal feed rate limitations are not exceeded. Additionally, the associated manufacturer information (e.g., MSDSs, product data sheets, etc.) shall be reviewed to identify organic hazardous constituents having a heat of combustion less than tetrachloroethylene (i.e., 2,141 BTU/lb). If any of these organic hazardous constituents are present, the waste shall be placed into permitted storage until an appropriate management option is identified by the Permittee and approved by the Executive Secretary. The results of the above analyses shall be documented in the Operating Record.
- 2.2.1.15.4. Non-agent contaminated hydraulic fluid and lubricating oil generated in the MDB shall be containerized and managed properly or transferred to the ACS tanks (e.g., via BDS) and subsequently treated in the LIC primary chambers. Before transfer to the ACS tanks, the container(s) shall be weighed (e.g., via BDS load cells or a calibrated scale in the TMA) and the contents shall be sampled and analyzed (ref: Table 2-0). The corresponding results shall be documented in the Operating Record.
- 2.2.1.15.5. Non-agent-contaminated hydraulic fluid and lubricating oil may also be pumped to the ACS tanks, via the SDS collection system, and processed in the LIC primary chambers. A sample shall be collected from the spent decontamination tank before it is transferred to the ACS tank (ref: Table 2-0) for analysis.
- 2.2.1.16. <u>Bulk Containers Requiring Special Handling (GB Only)</u>
- 2.2.1.16.1. GB agent bulk containers with a Portable Isotopic Neutron Spectroscopy (PINS) ratio less than or equal to 5.0 must be pretreated to remove the heavy metal containing solids before the drained and rinsed bulk containers are fed to the MPF and shipped off site in accordance with procedures specified in this attachment. This special handling rinse process is described in Attachment 14.

- 2.2.1.16.2. The final volume of rinse water associated with each bulk container rinsed out by the special handling process will be sampled and analyzed for HRA metals (excluding Aluminum, Beryllium, and Boron).
- 2.2.1.16.3. Metal concentrations in the final rinse shall be less than or equal to the values listed in Table 2-2c below. The rinse sequence includes, at a minimum, a decontamination rinse, a process water rinse, a weak acid rinse, and a process water rinse. As a minimum, the acid rinse and final process water rinse will be repeated if the final rinse metals concentrations specified in Table 2-2c are not met.

Table 2-2c Special Handling Bulk Container Final Rinse Metal Concentration Limits					
Metal	Final Rinse Metals Concentration ¹ (mg/Kg)	Metal	Final Rinse Metals Concentration ¹ (mg/Kg)		
Arsenic Selenium	2962 139	Mercury	22.6		
The amount of final rinse volume that will remain behind after the final drain step and					

fed to the MPF has been determined to be 0.84 gallons, or 7 pounds.

2.2.1.16.4. If the metals concentrations specified in Table 2-2c cannot be met after three acid rinses, the bulk container shall be managed as described in Section 2.2.2.30.

2.2.1.17. VX Hydrolysate (VXH)

- 2.2.1.17.1. VXH was generated by a RCRA treatability study that was performed at the Chemical Agent Munitions Disposal System (CAMDS). The study involved the in situ neutralization of Agent VX by the addition of approximately ten percent by weight water to VX ton containers that were previously stored in Area 10 and part of the DCD stockpile.
- Samples of VXH were collected from the first and last ton containers treated during the 2.2.1.17.2. study. The analytical results of these samples are presented in Table 2-A-2-a. VXH will be processed in the MPF as if it were Agent VX due to the following facts. First, the VX used in the study was from the same ton container stockpile as that treated by TOCDF during the VX Campaign. Second, analytical results obtained throughout the VX Campaign for ton container VX metals content have shown consistent low metal concentrations. Finally, only water was added to the Agent VX during the treatability study.

2.2.1.18 **Secondary Waste Management**

- 2.2.1.18.1 Each MPF charge interval and weight shall meet the limits for agent, halogens, ash, metals and BTU.
- 2.2.1.18.2 Noncombustible form core sandwich panels make up the outer walls of the MDB and concrete rubble generated during closure are not allowed to be processed until process for new waste streams from Module VI is followed and approved by the Executive Secretary.

- 2.2.1.18.3 Wastes containing metals must meet the requirements per Table V.C.1. by waste analysis if a sample can be obtained or by engineering evaluation based on manufacture literature. Manufacture information will be documented in the operating record.
- 2.2.1.18.4 Secondary wastes are in process once placed on a WIC, provided the WIC is located in the Lower Buffer Storage Area or the TMA A/B Area.

2.2.1.19 Agent Contaminated Sludge/Aqueous Wastes*

- 2.2.1.19.1 Waste is classified as sludge when it cannot be managed by the LIC system because of the inability to transfer to the ACS tanks. Sludge is generated from the maintenance of the ACS, AQS and SDS equipment maintenance and is managed separately from other secondary waste. Sludge is fed alone on a WIC. Sludge will be spread across the bottom of the WIC/container with a uniform thickness of less than 1.5 inches and verified prior to feeding into the MPF. Aqueous Waste* shall be fed to the MPF in 5-gallon container with fusible spout.
- 2.2.1.19.2 A representative sample of sludge shall be collected and analyzed prior to treatment in the MPF. The samples will be analyzed for HRA metals. Sampling and analysis is required for each WIC of sludge treated in the MPF.
- 2.2.1.19.3 Aqueous Wastes* are generated from the residue of the decontaminated drums of secondary waste and can either be processed through the LIC or processed in the MPF. If processed in the MPF, Aqueous Wastes shall be containerized and the containerized waste shall not be fed with other wastes on the WIC. The waste analysis requirements specified in Paragraph 2.2.1.19.2 shall be applicable to containerized Aqueous Waste treated in the MPF. The Aqueous feed rate shall not exceed the waste feed rate equivalent to the sludge feed rate.

2.2.2. Analyses for Wastes Requiring Off-Site Treatment & Disposal

- 2.2.2.1. The waste streams included in this section shall be transported off site for further treatment and ultimate disposal. The analytical parameters were selected based on process knowledge, TOCDF analytical data, and Land Disposal Restriction Notification requirements. The extraction method that will be used to determine Toxicity Characteristic parameter concentrations will be the Toxicity Characteristic Leaching Procedure (SW-846 Method 1311).
- 2.2.2.1.1. All waste streams included in this section (with the exception of the dunnage generated in the UPA, treated GB scrap metal, and liquids generated in SUMP 110) shall be characterized as F999 hazardous waste. Treated GB scrap metal is defined as metal from bulk containers, projectiles, and mortar rounds which has undergone thermal decontamination in the MPF under normal operating parameters and has no residue remaining internally or externally on the scrap metal. Treated GB scrap metal shall be managed in accordance with Section 2.2.2.7.6 of this attachment. Each shipment of F999 waste transported off site shall be accompanied by a hazardous waste manifest.
- 2.2.2.1.2. The Permittee shall determine the hazardous constituents in the waste streams to be treated off site. The Permittee shall also determine the underlying hazardous constituents as applicable in 40 CFR 268.9 and give proper notification with the hazardous waste manifest.
- 2.2.2.2. LIC Slag

- 2.2.2.2.1. The incineration of chemical agent and spent decontamination solutions in the LICs cause the generation of a "glass like" slag waste stream. Slag (in a molten state) accumulates in the secondary chambers of the LICs.
- 2.2.2.2.2. Each batch of slag shall be removed by tapping the slag extension of the secondary chamber and draining the molten slag into insulated drums or by chipping the solidified slag and placing the slag into containers. Each LIC secondary chamber is equipped with a view port that allows the operator to visually determine the slag level within the secondary chamber. The slag shall be removed before the slag level reaches the top of the view port.
- 2.2.2.2.3. Each batch of LIC slag generated shall be analyzed for TCLP metals after each rebricking until the metal concentrations drop below the regulatory limits.
- 2.2.2.3. Treated M55 Rocket Parts/Fiberglass/Ash
- 2.2.2.3.1. Ash and debris collected at the DFS Heated Discharge Conveyor (HDC) output is generated during the treatment of M55 rockets and shall be analyzed for the chemical agent concentration, TCLP metals, TCLP organics, and PCBs. If analytical results demonstrate this waste to be Toxicity Characteristic for organics, this waste stream shall additionally be analyzed for dioxins/furans and explosives.
- 2.2.2.3.2. Solid residues resulting from the treatment of M55 rockets having more than two parts per million (ppm) PCB are a TSCA regulated waste and shall be managed at an approved TSCA TSDF.
- 2.2.2.3.3. The detoxification of waste residues exiting the DFS is maintained during upset conditions by features built into the control logic of the incinerator. When Automatic Waste Feed Cut-Offs (AWFCOs) are activated, the process control software causes the kiln to oscillate and the HDC to stop, when necessary, to prevent the discharge of waste residues until operating parameters associated with the kiln and HDC temperature and motion are restored. The kiln continues to rotate forward and HDC motion is maintained when AWFCOs that are not related to kiln and HDC temperatures (or motion) are activated. Table D-7-2 in Attachment 19 (Instrumentation and Waste Feed Cut-off Tables) shows the different AWFCO scenarios for the kiln and HDC.
- 2.2.2.3.4. In the event that waste is discharged from the HDC during an upset condition, the Permittee shall notify the Executive Secretary; document the circumstances in the Operating Record; analyze one sample taken from each HDC waste bin generated during the upset condition for agent concentration; and analyze a composite sample for PCBs (if PCBs are included in the DFS feed stream).
- 2.2.2.4. <u>Treated Burster Casings/Fuse Bodies/Ash</u>
- 2.2.2.4.1. During the projectile campaigns, residues collected at the DFS HDC output will consist of ash, empty burster casings and fuse bodies. The bursters are removed in the ECRs leaving the projectile's burster well intact and the projectile's agent cavity unopened. Projectile agent cavities are opened in the Munition Processing Bay (MPB) just prior to the agent draining process step.

- 2.2.2.4.2. Ash and debris generated from the incineration of bursters and fuses removed from projectiles/mortars shall be analyzed for agent concentration, TCLP metals, and TCLP organics.
- 2.2.2.5. Treated Mines/Fuse Bodies/Ash
- 2.2.2.5.1. VX mines shall be punched and drained of their chemical agent fill in ECR B. The drained mine body and the mine's associated energetic components shall then be fed to the DFS. During the VX mine campaign, DFS HDC residues will consist of mine bodies, fuse bodies, and ash.
- 2.2.2.5.2. The ash portion of this waste stream shall be analyzed for chemical agent concentration, TCLP metals, and TCLP organics.
- 2.2.2.5.3. In the event that waste is discharged from the HDC during an upset condition, the Permittee shall notify the Executive Secretary; document the circumstances in the Operating Record; and analyze one sample taken from each HDC waste bin generated during the upset condition for agent concentration.
- 2.2.2.6. DFS Cyclone Residues
- 2.2.2.6.1. DFS cyclone residues shall be analyzed per Table 2-1 for the parameters of chemical agent concentration, TCLP metals, and TCLP organics. If analytical results demonstrate this waste to be Toxicity Characteristic for organics, this waste stream shall additionally be analyzed for dioxins/furans and explosives.
- 2.2.2.6.2. DFS cyclone residues generated during M55 rocket processing shall additionally be analyzed for PCBs. Solid residues resulting from the treatment of M55 rockets having more than two ppm PCB are a TSCA regulated waste and shall be managed at an approved TSCA TSDF.
- 2.2.2.6.3. DFS cyclone residues having a chemical agent concentration below 20 parts per billion (ppb) for GB and VX, and 200 ppb for H/HD/HT, shall be transported to an off-site Subtitle C TSDF.
- 2.2.2.6.4. DFS cyclone residues having an agent concentration equal to or greater than 20 ppb for GB and VX, and 200 ppb for H/HD/HT shall be placed into permitted container storage until a treatment method is approved by the Executive Secretary.
- 2.2.2.7. <u>Treated Bulk Containers/Projectiles/Mortar Rounds (Scrap Metal)</u>
- 2.2.2.7.1. Each burn tray exiting the MPF undergoes an agent assessment to ensure adequate thermal treatment. The presence of chemical agent is determined by an Automatic Continuous Air Monitoring System (ACAMS) located at the MPF discharge airlock. If chemical agent is detected above 0.2 CCL/TWA, the munitions/bulk containers are moved back into the MPF to undergo further thermal treatment. Munitions/bulk containers will be processed through the discharge airlock in accordance with Module V, VI, and Attachment 22 using either high temperature or low temperature monitoring of the discharge airlock.

- 2.2.2.7.2. The MPF is designed with double-door airlock systems located on both the charge and discharge end of the primary combustion chamber (PCC). These systems prevent PCC combustion gases and agent vapors from being discharged to the MDB or the atmosphere when burn trays are charged and discharged respectively.
- 2.2.2.7.3. The MPF primary combustion chamber is divided into two or three zones, depending upon the type of munition processed. Treatment through the MPF requires that each burn tray charge remain in each zone for a preset period of time as specified in Module V. Spray Tanks and mine drums must be processed using low temperature monitoring until a monitoring plan, specific to Spray Tanks and mine drums, has been approved by the Executive Secretary. When a burn tray advances to the discharge airlock, one zone must remain empty for a minimum of 31 minutes for projectiles and 42 minutes for ton containers while the ACAMS in the discharge airlock is used to monitor the treated munition(s). Spray Tanks and mine drums times must be approved by the Executive Secretary.
- 2.2.2.7.4. While in the discharge air lock, the contents of the burn tray are monitored for the presence of chemical agents using ACAMS. The burn tray remains in the MPF discharge airlock for the ACAMS to monitor two complete cycles.
- 2.2.2.7.5. If chemical agent is detected at or above the action level of 0.2 TWA/CCL, the burn tray in the MPF discharge airlock is moved back into Zone 3 (or Zone 2 if the MPF is in a two-zone operation) for additional processing. If no agent is detected, the burn tray exits the MPF discharge airlock by being advanced to the MPF cool-down conveyor. Flaming or smoking munitions/bulk containers or waste trays shall be placed back into the discharge airlock for additional processing.
- 2.2.2.7.6. Treated GB scrap metal shall be sent off site and shall be: (1) managed as scrap metal and recycled exclusively by smelting; or (2) managed as a hazardous waste and disposed at an approved, off-site Subtitle C TSDF. For disposal, manifest requirements shall be followed. F999 scrap metal shall be managed as a hazardous waste and disposed at an approved, off-site Subtitle C TSDF.
- 2.2.2.7.7. VX and Mustard scrap metal shall be managed as an F999 waste and be transported with a hazardous waste manifest describing waste as an F999 Utah listed hazardous waste until verification testing has been accepted. Before shipment of GB scrap metal, residue in the interior and on the exterior of the scrap metal shall be removed (e.g., vacuumed) and visually verified as clean. The residue removed shall be analyzed and managed according to the requirements described below for the MPF Burn Tray, WIC and CTC residues (ref: section 2.2.2.9). Any GB treated scrap metal that contains residue that cannot be removed shall be considered a F999 waste and the requirements specified in paragraph 2.2.2.7.6(2) shall be followed.

2.2.2.8. <u>MPF Treated Debris</u>

- 2.2.2.8.1. Pre-filters, HEPA filters, carbon filter trays (from which the carbon was removed prior to treatment in the MPF), munition overpacks, shipping containers, process equipment, and tools are treated in the MPF to remove surface contamination.
- 2.2.2.8.2. Each burn tray, WIC or CTC exiting the MPF is analyzed for chemical agent as described in Attachment 2 (Waste Analysis Plan) and Attachment 22 (Agent Monitoring Plan).

- 2.2.2.8.3. This MPF treated debris waste stream shall be managed separately from the scrap metal waste stream and shall not be recycled, with the exception of the following miscellaneous metal wastes; munition overpacks, piping, conveyors, drain probes, and shear blades. Miscellaneous metal wastes may be treated as scrap metal and recycled in accordance with paragraphs 2.2.2.7.6 and 2.2.2.7.7.
- 2.2.2.9. MPF Burn Tray, WIC and Cutaway Ton Container Residues
- 2.2.2.9.1. An inspection of the residue will be performed per criteria approved by the Executive Secretary. If the inspection criterion is met demonstrating complete treatment, then the waste will be sampled and analyzed, if required, and managed off-site. If the residue does not meet the criteria, the residue will be drummed and placed in storage for further processing. The MPF residues generated shall be analyzed due to the variability of the waste steams. Additional sampling is necessary to ensure compliance with the 40 CFR 268.7 to identify underlying hazardous constituents that may be present in the residue that could prevent land disposal.
- 2.2.2.9.2. Each shipping container (i.e., drum or roll-off, which ever is used) generated will be sampled. The samples will be screen for the agents contaminating the wastes. To determine applicable Toxicity Characteristics, samples will be additionally analyzed for TCLP metals and organic. To determine the presence of underlying hazardous constituents, samples will also be analyzed for metals as specified in Table 2-4a (note Toxicity Characteristic metals are a subset of this list), total volatile organic as specified in Table 2-4b, and total semi-volatile organics as specified in 2-4c. The volatile and semi-volatile organic analytes specified in Tables 2-4b and 2-4c were selected base on their potential to be present in the residue as products of incomplete combustion.
- 2.2.2.9.3. The residue waste stream resulting from the MPF incineration treatment of secondary waste shall be managed separately from the munitions metal residues and shall not be recycled. This waste stream shall be shipped to an approved hazardous waste facility for disposal.
- 2.2.2.10. <u>Spray Tank Nose Cones</u>
- 2.2.2.10.1 After treatment in the MPF, Spray Tank nose cones will be removed from the Spray Tank body. The nose cones shall be properly managed at an off-site Subtitle C TSDF with the appropriate waste codes (e.g., F999, D008, and other waste codes that may apply.
- 2.2.2.11. Incinerator Refractory
- 2.2.2.11.1. Upon change out, the discarded refractory lining of the incinerator primary and secondary chambers shall be analyzed for TCLP metals and properly managed.
- 2.2.2.12. PAS Residues
- 2.2.2.12.1. PAS residues are comprised of scrubber brine precipitate and filter elements. The precipitate is collected in the bottom of the PAS process vessels (i.e., the quench towers, packed bed scrubbers, and demister vessels), and the PAS brine filters.
- 2.2.2.12.2. The PAS residues are of a similar composition to that of the scrubber brine salts (the waste stream generated from drying the scrubber brines in the BRA evaporators and drum dryers).

- 2.2.2.12.3. The PAS residues shall be analyzed for the parameters of chemical agent concentration, corrosivity (pH), free liquids, TCLP metals, and TCLP organics.
- 2.2.2.12.4. DFS PAS residues generated during the processing of M55 rockets shall also be analyzed for PCBs. Solid residues having more than two ppm PCB are a TSCA-regulated waste and shall be managed at an approved TSCA TSDF.

2.2.2.13. Spent Scrubber Brines

- 2.2.2.13.1. Scrubber brines are removed from the PAS as they are generated by the process control equipment. Spent scrubber brines shall be stored in BRA-TANK-101, BRA-TANK-102, BRA-TANK-201, and BRA-TANK-202.
- 2.2.2.13.2. In the event the on-site treatment capacity of the BRA is exceeded because the BRA is inoperable or the scrubber brine generation exceeds the capacity of the BRA, the Permittee shall ship the excess scrubber brines to an off-site TSDF for further treatment and ultimate disposal.
- 2.2.2.13.3. Spent scrubber brines from each BRA tank to be transferred off site for further treatment and ultimate disposal shall be analyzed for chemical agent concentration, corrosivity (pH) and specific gravity.
- 2.2.2.13.4. On a monthly basis or each munitions campaign change, whichever is sooner, a composite sample comprised of a sample from each BRA Tank shall be analyzed for TC metals and TC organics. This analysis is to confirm the current waste profile for scrubber brines. The brine from which the confirmatory sample was taken may be shipped off site under the current brine waste profile.
- 2.2.2.13.5. For Subpart CC VOC demonstration compliance, spent scrubber brines shall be sampled as the tank is being filled as required in Table 2-1 and specified by Section 2.10.
- 2.2.2.13.6. Spent scrubber brines shall only be shipped off site for further treatment and ultimate disposal if the agent concentration in the brines is below 20 ppb for GB and VX, and 200 ppb for H/HD/HT.
- 2.2.2.13.7. Spent scrubber brines transferred off site shall also be analyzed for PCBs, if the brines are generated from the processing of M55 rockets. Scrubber brines having more than three ppb PCB are a TSCA-regulated waste and shall be managed at an approved TSCA TSDF.

2.2.2.14. SDS Tank Sludges

- 2.2.2.14.1. Filters associated with the SDS tanks collect solids that have precipitated out of spent decontamination solution. The sludge removed from the filters associated with the SDS tanks shall be analyzed for chemical agent, corrosivity (pH), free liquids, explosives, TCLP metals, and TCLP organics.
- 2.2.2.14.2. SDS tank sludges shall only be shipped off site for further treatment and ultimate disposal if the agent concentration in the sludges is below 20 ppb for GB and VX, and 200 ppb for H/HD/HT. If the agent concentration is found to be greater than or equal to these values, decontamination solution shall be added to the accumulation container and the analysis for chemical agent, pH, and free liquids shall be repeated.

- 2.2.2.14.3. Sludges from SDS sumps located outside of the ECRs shall be managed in accordance with Paragraphs 2.2.2.14.1 and 2.2.2.14.2.
- 2.2.2.15. BRA Tank Sludges
- 2.2.2.15.1. Between agent campaigns, the scrubber brine sludge which has collected in the BRA tanks is removed. During scheduled maintenance of a BRA tank, scrubber brine sludge may be removed.
- 2.2.2.15.2. BRA tank sludges shall be analyzed for agent concentration, pH, free liquids, TCLP metals, and TCLP organics.
- 2.2.2.15.3. BRA tank sludges generated during M55 rocket campaigns shall be analyzed for PCBs.
- 2.2.2.15.4. Waste residues containing liquids having a PCB concentration greater than three ppb PCB are a TSCA-regulated waste and shall be managed at an approved TSCA TSDF.
- 2.2.2.16. PAS Demister Candle Sleeves
- 2.2.2.16.1. Prior to shipment, the demister candle sleeves from each PAS shall be analyzed for chemical agent concentration, TCLP metals and TCLP organics.
- 2.2.2.16.2. Demister candle sleeves generated by the DFS PAS during the processing of M55 rockets shall be analyzed for PCBs. Demister candle sleeves having more than two ppm PCB are a TSCA-regulated waste and shall be managed at an approved TSCA TSDF.
- 2.2.2.17. <u>Scrubber Brine Salts</u>
- 2.2.2.17.1. Scrubber brine salts are generated by concentrating the brines in the BRA evaporators and by evaporating the concentrated brine in the BRA drum dryers.
- 2.2.2.17.2. Scrubber brine salts shall be analyzed for chemical agent concentration, pH, free liquids, TCLP metals and TCLP organics.
- 2.2.2.17.3. Scrubber brine salts generated during the processing of M55 rockets shall be analyzed for PCBs. Solid residues having more than two ppm PCBs are a TSCA-regulated waste and shall be managed at an approved TSCA TSDF.
- 2.2.2.18. BRA PAS Knockout Box Residues
- 2.2.2.18.1. A component of the BRA PAS is a knockout box. The function of this equipment is to remove excess moisture from the exhaust streams of the BRA drum dryers and evaporators. The knockout box is located in the same room as the BRA evaporators and drum dryers.
- 2.2.2.18.2. Residues from the knockout box shall be analyzed for chemical agent concentration, pH, free liquids, TCLP metals, and TCLP organics. Residues generated during the processing of M55 rockets shall also be analyzed for PCBs.
- 2.2.2.19. BRA PAS Baghouse Residues

- 2.2.2.19.1. BRA PAS baghouse residues shall be analyzed for chemical agent concentration, pH, free liquids, TCLP metals, and TCLP organics. The residues shall be properly managed as hazardous waste. Residues generated during the processing of M55 rockets shall also be analyzed for PCBs.
- 2.2.2.20. <u>Dunnage Generated in the Unpack Area (UPA)</u>
- 2.2.2.20.1. The initial waste characterization of dunnage received in the UPA is based on a determination by Area 10 personnel.
- 2.2.2.20.2. UPA personnel shall use ONC/overpack agent monitoring to determine if dunnage has become contaminated during transport to TOCDF. Dunnage present in ONCs/overpacks having agent monitoring results of 0.2 TWA or greater shall be characterized as P999 hazardous waste and managed as specified in paragraph 2.2.1.11.2.
- 2.2.2.20.3. Samples of dunnage (that have not been declared hazardous waste by Area 10) shall be taken in accordance with Table 2-1 from ONCs/overpacks that monitor below 0.2 TWA and do not contain leaking munitions. If an analysis of representative samples of dunnage shows agent concentrations at or above the WCL, the dunnage shall be characterized as P999 hazardous waste and managed as specified in paragraph 2.2.1.11.2. If the agent analytical results show the agent concentration is below the WCL and exhibits no hazardous waste characteristics or listings, the dunnage is not considered a listed hazardous waste.

2.2.2.21. DPE Suits

- 2.2.2.21.1. Demilitarization Protective Ensemble (DPE) suits are encapsulating supplied air PPE worn by personnel required to enter areas in the MDB where agent liquid or vapors are known to exist. DPE suits are made of a mixture of PVC, chlorinated polyethylene resins, plasticizers, and metal stabilizers, as opposed to the Army Level A Suits that are made of butyl rubber. Each suit is decontaminated before the "Entrant" is removed from the suit. The decontaminated suits are bagged in containers (typically plastic bags, with two to three suits per bag).
- 2.2.2.21.2. Discarded DPE Suits shall be characterized as P999 or F999 hazardous waste based on generator knowledge, agent monitoring, and sample analytical results.
- 2.2.2.21.3. DPE Suits that are not monitored for agent shall be characterized as P999 hazardous waste and managed as specified in paragraph 2.2.2.21.7.
- 2.2.2.21.4. DPE Suits may be characterized as F999 hazardous waste if the agent monitoring results of the volume of air within the suit's container shows an agent concentration less than 0.50 STEL, and the requirements specified in paragraph 2.2.2.21.9 through 2.2.2.21.10 are met.
- 2.2.2.21.5. Containers of DPE suits having agent-monitoring results equal to or greater than 0.50 STEL shall be characterized as P999 hazardous waste and managed as specified in paragraph 2.2.2.21.7.

- 2.2.2.21.6. DPE suit samples shall be collected from the section of the suit most likely to become contaminated while being worn by the wearer rubbing up against agent-contaminated equipment, that is, the front-lower mid-section of the suit. Samples of DPE suits passing the agent monitoring shall be sampled and analyzed at a frequency of twenty percent of the DPE suits or one sample per container, whichever is greater.
- 2.2.2.21.7. DPE suits to be managed as a P999 listed hazardous waste may be treated in the MPF based on the results of the MPF Secondary Waste Demonstration Test, or treated at the CAMDS Material Decontamination Chamber-2 (MDC-2) in accordance with the CAMDS Hazardous Waste Permit, or both. The treated DPE suits shall be managed off site as an F999 hazardous waste if the agent concentration is below 20 ppb for GB and VX and 200 ppb for mustard (other waste codes may apply).
- 2.2.2.21.8. DPE suits that have been treated in the MDC-2 at CAMDS shall be sampled and analyzed, and shipped off site in accordance with the CAMDS Hazardous Waste Permit or may be returned to the Permittee and managed as F999 waste if analysis of an extract made from samples of the DPE suits demonstrates that agent in the extract is below 20 ppb for GB and VX, and 200 ppb for H/HD/HT or may be returned to the Permittee and managed as F999 waste in accordance with 2.2.2.21.9 through 2.2.2.21.10.
- 2.2.2.21.9. DPE suits may be managed off site as an F999 listed hazardous waste if the requirements of paragraph 2.2.2.21.4. are met and an analysis of an extract prepared from a sample of the suits is below 20 ppb for GB and VX and 200 ppb for H/HD/HT.
- 2.2.2.21.10. DPE suits shipped off site as F999 hazardous waste shall be managed at a Subtitle C TSDF.
- 2.2.2.22. Spent Non-Agent Contaminated MDB Equipment Hydraulic Fluid and Lubricating Oil
- 2.2.2.2.1. Spent hydraulic fluid and lubricating oil generated in the MDB to be transported off site for treatment shall be analyzed for chemical agent concentration, HRA metals, and TCLP organics.
- 2.2.2.2.2. MDB-generated spent hydraulic fluid and lubricating oil having agent concentrations less than 20 ppb for GB and VX, and 200 ppb for H/HD/HT may be managed at an off-site Subtitle C TSDF or treated in the primary chamber of one of the LICs in accordance with Section 2.2.1.15.
- 2.2.2.23. MDB-generated spent hydraulic fluid and lubricating oil contaminated with chemical agent at or above 20 ppb for GB and VX, and 200 ppb for H/HD/HT, shall be managed in accordance with Section 2.2.1.15.
- 2.2.2.22.4. The failure of a mechanical system inside the MDB could result in the generation of fluids contaminated with chemical agent and be comingled with spent decontamination solution. These fluids shall be collected in sumps and transferred to SDS-TANK-101, SDS-TANK-102 or SDS-TANK-103 and managed as described in Section 2.2.1.4 or 2.2.2.28.
- 2.2.2.2.5. Rags and absorbent materials from cleanup of hydraulic fluid and lubricating oil spills shall be characterized and managed appropriately.
- 2.2.2.23. Reserved

- 2.2.2.24. CAL Aqueous Wastes
- 2.2.2.24.1. Operation of analytical equipment within the CAL results in the generation of an aqueous waste stream.
- 2.2.2.24.2. CAL aqueous waste shall be analyzed for agent concentration, corrosivity (pH), ignitability, TC metals, and TC organics.
- 2.2.2.24.3. CAL aqueous wastes may be transported off site for further treatment and ultimate disposal at a Subtitle C TSDF only if the agent concentration in the waste is below 20 ppb for agents GB and VX, and 200 ppb for agent H/HD/HT.
- 2.2.2.25. <u>CAL Solid Wastes (debris)</u>
- 2.2.2.5.1. CAL generated solid wastes consist of but are not limited to discarded glassware, wipe cloths, paper, PPE, plastic, wood, pipet tips, DAAMS tubes, transfer tubes, silver-fluoride pads, discarded analytical equipment components, and vermiculite.
- 2.2.2.25.2. Each individual item comprising this waste stream is decontaminated before it is placed into the accumulation container. Over time as the container is filled, decontamination solution residues (that once clung to the item) collect in the bottom of the container. A sample of this residual decontamination solution shall be taken from the bottom of each container of CAL solid debris generated and analyzed for chemical agent.
- 2.2.2.25.3. Containers having analytical results demonstrating the agent concentration in the decontamination solution is below 20 ppb for GB and VX, and 200 ppb for H/HD/HT, shall be classified as F999 listed hazardous wastes.
- 2.2.2.25.4. Containers having final analytical results demonstrating the agent concentration in the decontamination solution is at or above 20 ppb for GB and VX, and 200 ppb for H/HD/HT shall be placed into permitted storage until the Executive Secretary approves a treatment plan.
- 2.2.2.26. MSB Solid Waste (debris)
- 2.2.2.26.1. MSB generated solid wastes consist of but are not limited to wipe cloths, PPE, discarded monitoring system components, tygon tubing, silver-fluoride pads, DAAMS tubes, preconcentrator tubes, and discarded analytical equipment.
- 2.2.2.26.2. This waste stream shall be sampled, analyzed, and managed as described in paragraphs 2.2.2.25.2 through 2.2.2.25.4
- 2.2.2.27. <u>Sump 110</u>
- 2.2.2.27.1. Sump 110 is a collection sump designed to receive precipitation run-off collected on the incinerator PAS concrete pads. In the event of a PAS process equipment leak, the potential exists for Sump 110 to also accumulate incinerator PAS liquids/solids (e.g., scrubber brines). These liquids/solids generated from the treatment of chemical agents and chemical agent munitions are a listed hazardous waste in Utah.

- 2.2.2.27.2. If the material (either liquid or solids) accumulated in Sump 110 is to be transferred off site for treatment and/or disposal, a sample of the material shall be analyzed for agent concentration, pH, TCLP metals, and TCLP organics. If the agent concentration is below 20 ppb for GB or VX, or below 200 ppb for H/HD/HT, then the material may be transferred off site for treatment and/or disposal.
- 2.2.2.27.3. Unless the Permittee can demonstrate in accordance with R315-2-3(d) that the material removed from the sump is not a hazardous waste, the material shall be managed as a hazardous waste.
- 2.2.2.27.4. To determine if liquid collected in Sump 110 shall be treated on site or transferred off site for further treatment and disposal, the liquids shall be visually inspected for the presence or absence of a surface oil sheen. Sump 110 liquids having a surface oil sheen, which is evidence that organics were mixed with the sump contents, shall not be transferred to the BRA for on-site treatment.
- 2.2.2.27.5. When material accumulated in Sump 110 is transferred off site in tankers, the material in each tanker shall be sampled and analyzed for pH, TCLP metals and TCLP organics. The material shall also be analyzed to confirm that agent concentrations are at or below either 20 ppb for GB and VX, or 200 ppb for H/HD/HT.
- 2.2.2.27.6. If no surface oil sheen is visually present on the liquid accumulated in Sump 110, the liquid may be transferred to one of the BRA-Tanks. Any solid material removed from the sump shall be managed as a hazardous waste.
- 2.2.2.27.7. Instead of off-site treatment/disposal, the liquid accumulated in Sump 110 may be transferred to one of the BRA-Tanks provided no surface oil sheen is visually present. Likewise, any solid material removed from the sump may be containerized and then stored and/or treated on site.
- 2.2.2.28. Spent Decontamination Solutions
- 2.2.2.28.1. Sodium hydroxide-based spent decontamination solutions generated during the GB campaign may be treated on site by incineration or shipped off site for disposal. The decontamination solutions used for VX and mustard agent campaigns shall be incinerated on site. Each tank of spent decontamination solution collected in SDS-TANK-101, SDS-TANK-102, and SDS-TANK-103 shall be analyzed for chemical agent concentration, corrosivity (pH), specific gravity, BTU (heat content), ignitability, total halogens, total organics, explosives and HRA metals. The purpose of the organic analysis is to confirm that the spent decontamination solution waste streams were properly segregated from other waste streams.
- 2.2.2.28.2. If chemical agent concentrations are below 20 parts per billion (ppb) for GB, then the GB spent decontamination solution may be shipped off site for disposal. If chemical agent is detected at or above 20 ppb, additional decontamination solution shall be added to the SDS tank, the contents of the tank shall be recirculated (i.e., mixed) and another sample analyzed.
- 2.2.2.28.3. Before transfer to tanker trucks, the 90-day tank shall be analyzed for chemical agent concentrations, pH, and specific gravity. Once the sample is taken, no additional spent decontamination solution may be added to the 90-day tank.
- 2.2.2.28.4. In addition to the above, the following restrictions shall apply to off-site shipments:

- 2.2.2.28.4.1. The TOCDF shall impose contractual restrictions on the transporters and off-site management facilities to ensure that the spent decontamination solutions are directly fed into an incinerator from either the tanker truck or tank(s) dedicated to storing only this waste stream; no commingling of waste streams.
- 2.2.2.28.4.2. The TOCDF shall impose contractual restrictions on the transporters and off-site management facilities to ensure the spent decontamination solution pH is not lowered in each tanker or in the off-site tank(s) dedicated to storing only this waste stream.
- 2.2.2.28.4.3. The off-site treatment facilities to which the TOCDF may ship are limited to hazardous waste incineration facilities.
- 2.2.2.28.4.4. The off-site transporters and management facilities shall be trained in chemical agent exposure and spill response before shipment.
- 2.2.2.29. Residues Resulting from the Special Handling of GB Agent Bulk Containers
- 2.2.2.29.1. Waste resulting from the treatment of bulk containers requiring special handling include the successfully rinsed out containers that have been processed through the MPF, liquid rinsate (i.e., spent decontamination solution), and rinsate solids. The MPF processed bulk containers will be managed as specified in Section 2.2.2 of this attachment.
- 2.2.2.29.2. Special handling rinse material will be accumulated and treated in accordance with R315-5-3.34. The solutions and suspended solids resulting from each bulk container rinse are collected and mixed in the Conditioning and Settling System (CSS). The pH of the rinsate will be adjusted above 9 using sodium hydroxide to ensure agent neutralization and then will be lowered as necessary for optimum metals precipitation.
- 2.2.2.29.3. The pH adjusted rinsate will be transferred to a settling device where the heavy metals fall out of solution, allowing the liquid and solid residues to be separated. After settling is complete, the separated liquids will be transferred to the SDS Tanks and managed as spent decontamination solution. Spent decontamination management requirements are specified in Sections 2.2.1.4 or 2.2.2.28 of this attachment.
- 2.2.2.29.4. Spent decontamination solutions from the CSS that are incinerated on site shall be fed to the Liquid Incinerator (LIC) Secondary Chambers in accordance with the metal feed rates specified for the LIC primary chambers. Spent decontamination solutions from the CSS and chemical agent shall not be fed at the same time.
- 2.2.2.29.5. Solids generated from the CSS will be analyzed for agent concentration, TCLP metals, and TCLP organics. Waste found to have an agent concentration greater than the WCL will be treated with additional decontamination solution until the agent is destroyed. These analyses will be performed once each time the conditioning device or settling device is cleaned out. These solids will be shipped off site to a Subtitle C TSDF.
- 2.2.2.30. GB Agent Bulk Containers Failing Special Handling
- 2.2.2.30.1. Bulk containers that are unable to be successfully rinsed out by the special handling process will be managed as F999 hazardous waste as a minimum (additional waste codes may apply) and be shipped to an off-site Subtitle C TSDF.

- 2.2.2.30.2. An analysis will be performed on failed bulk containers to ensure there will be no environmental or health impacts resulting from their off-site management. Samples of the final rinse volume and any solids remaining in the bulk container will be taken. The final rinse volume will be analyzed for pH and agent. The solids will be analyzed for TCLP metals, TCLP organics, and agent.
- 2.2.2.30.3. Bulk containers failing the special handling process will be shipped to an off-site Subtitle C TSDF provided the agent analytical results for the final rinse and solids sampling show the agent concentrations to be less than 20 ppb.
- 2.2.2.31. Non Agent Contaminated Mine Drums
- 2.2.2.31.1. Each individual mine drum will be assigned a unique identifying number for tracking purposes. The status of each mine drum, including the criteria listed below, will be tracked on appropriate forms and documented in the Operating Record.
- 2.2.2.31.2. Mine drums, lids, rings, and packing material that have not been contaminated by agent will be transported off-site and managed as a non-RCRA waste. The mine drums may be crushed in the UPA to facilitate loading and transport. To be considered uncontaminated, all of the following conditions shall be satisfied:
- 2.2.2.31.2.1. The waste material was not associated with leakers;
- 2.2.2.31.2.2. The operators inspect the interior of each mine drum when unpacking and no liquid is detected when removing the mines from the associated mine drums;
- 2.2.2.31.2.3. The ACAMS readings for the ECV were less than 0.5 TWA for VX during the time the mine drums were unpacked in the ECV; and
- 2.2.2.31.2.4. The waste material was monitored in the airlock between the ECV and the UPA and was shown to be less than 0.5 TWA for VX.

2.3. **PARAMETER TEST METHODS R315-8-2.4 [40 CFR 264.13(b)(2)]**;

- 2.3.1. Table 2-3 provides a listing of the analytical methods that shall be used to detect and quantify the selected parameters. This information is presented in a relational format in Tables 2-0 and 2-1 (the WAP Summary Tables).
- 2.3.2. The on-site Chemical Assessment Laboratory (CAL) shall perform the analyses related to chemical agent and other CAL-assigned analyses listed in Tables 2-0 and 2-1.
- 2.3.3. The CAL shall be Utah-certified to perform analyses for the parameters that require Utah certification.
- 2.3.4. Off-site analyses shall be performed by a Utah-certified laboratory for the parameters listed in Table 2-3.
- 2.3.5. The off-site laboratories selected shall be certified by the State of Utah for the methods referenced in this waste analysis plan. When new promulgated methods are approved by EPA, the Permittee shall notify the off-site laboratories of the required change and request a time frame of when the change will occur. A laboratory will have six months to submit documentation to the Permittee of the change or a time frame when the change will be completed. The laboratory must use the most recently approved method within one year of promulgation. If that is not possible, a written request for extension must be provided to the Executive Secretary for approval. Only SW-846 promulgated methods shall be used unless an alternate method is approved by the Executive Secretary.

2.4. **SAMPLING METHODS R315-50-6 [40 CFR 264.13(b)(3)]**;

2.4.1. The sampling methods to be used for each waste stream are found in Tables 2-0 and 2-1 (the WAP Summary Tables).

2.5. FREQUENCY OF ANALYSES R315-8-2.4 [40 CFR 264.13(b)(4)];

2.5.1. The frequencies at which each waste stream shall be sampled and analyzed are found in Tables 2-0 and 2-1 (The WAP Summary Tables).

2.6. <u>ADDITIONAL REQUIREMENTS FOR WASTES GENERATED OFF SITE</u> R315-8-2.4 [40 CFR 264.13(b)(5)];

2.6.1. The Permittee is not permitted to store or treat waste generated off site. The Permittee is only permitted to store and treat wastes generated by the facility having EPA ID Number UT5210090002.

2.7. <u>ADDITIONAL REQUIREMENTS FOR IGNITABLE, REACTIVE, OR</u> INCOMPATIBLE WASTES R315-8-2.8 [40 CFR 264.13(b)(6)];

2.7.1. The Permittee shall comply with R315-8-2.8 for management of ignitable, reactive, or incompatible wastes. The facility area map found in Attachment 1 (Facility Description) of this Permit shows the locations of the permitted container storage HWMUs associated with the TOCDF.

2.8. **RECORDKEEPING REQUIREMENTS R315-8-5.3 [40 CFR 264.73(b)(3)]**;

2.8.1. In accordance with Module II.I, analytical results generated in compliance with Attachment 2 (Waste Analysis Plan) shall be maintained on file at the TOCDF as part of the Operating Record.

2.9. SAMPLING AND ANALYSIS QA/QC PROCEDURES

2.9.1. The Laboratory Quality Control Plan in Attachment 3 describes the Quality Assurance/Quality Control procedures established at the TOCDF to ensure integrity and accuracy of the waste sampling and analysis effort.

2.10. SUBPART CC AND BB SAMPLING AND ANALYTICAL PROCEDURES

- 2.10.1. The Permittee shall perform initial or change-of-process waste determinations for hazardous waste listed in Tables 2-0 and 2-1 for wastes managed in containers, primary containment sumps, and tanks identified in Table 2 entitled "Hazardous Waste/Permitted Hazardous Waste Management Units" and Table 4 entitled "Hazardous Waste Sump Systems". These determinations shall be made at the points of waste origination for average VOCs before the first time any portion of the waste stream is placed in an applicable container, primary containment sump, and tank system.
- 2.10.2. The average VOC is the mass-weighted average of a hazardous waste as made in accordance with Section 2.10.1. The Permittee may choose from the two following sets of requirements for waste determinations:

- 2.10.2.1. Direct measurements or methods specified in Table 2-3 or
- 2.10.2.2. Knowledge-based determinations.
- 2.10.3. Waste determinations for VOC through direct measurements shall document the point of waste origination and the average VOC for an averaging period. The averaging period for all waste streams shall be designated and documented in the Operating Record. The averaging period can represent any time interval that the Permittee determined is appropriate for each hazardous waste stream of this section, but shall not exceed one year.
- 2.10.4. Direct sample measurements shall be taken at the points of waste generation in manner to eliminate volatilization, biodegradation, reaction, or sorption during the sample collection storage and preparation steps. For ACS and SDS tank systems, the point of origination shall be considered the tank. A minimum of four samples shall be collected at the points of origination for applicable waste streams identified in this attachment. All samples for a given waste determination shall be collected within a one-hour period. The average of the four sample results constitutes a waste determination for the waste stream. All samples used for waste analysis shall be representative of the highest VOC.
- 2.10.5. All samples shall be collected and analyzed in accordance R315-7-30 [40 CFR 265.1084], Attachment 3 (Sampling, Analytical, and QA/QC Procedures), and this Attachment.
- 2.10.6. The Permittee may also apply other methods and requirements of R315-7-30 [40 CFR 265.1084(a)(3)] for samples collected and analyses to determine VOC, provided the methods are approved by the Executive Secretary as required by R315-3-4.
- 2.10.7. All direct measurements used for sampling and analytical results which require implementation of Module X and Section 2.10, Subpart CC waste analysis requirements shall be documented in the Operating Record and shall include the following:
- 2.10.7.1. Point of waste generation
- 2.10.7.2. Averaging period
- 2.10.7.3. Sampling plan used (See 40 CFR 265.1084(b)(3)(ii)(C))
- 2.10.7.4. Date, time, and location where the samples were collected (40 CFR 264.1089(f))
- 2.10.7.5. Quality assurance program including procedures to minimize loss of organics during sampling and measurement of accuracy of procedures (40 CFR 265.1084(a)(3)(iii)(F))
- 2.10.7.6. Analytical method used (40 CFR 264.13(b))
- 2.10.7.7. Identification of the analyst who performed the analytical tests, and
- 2.10.7.8. Analytical operating conditions.
- 2.10.8. Knowledge-based determinations may be used for making waste determinations provided that there is sufficient information to meet the requirements found in R315-8-22 [40 CFR 265.1084(a)(4)].
- 2.10.9. The Permittee shall make and update all analytical determinations required by Section 2.10 annually or prior to an agent campaign change for waste streams identified in this Attachment.

- 2.10.10. For waste streams identified in Tables 2-0 and 2-1 that are determined during sampling to have VOC above 500 ppm and are not managed with air emission controls as required by R315-8-22 [40 CFR 264.1084 through 264.1087], the Permittee shall notify the Executive Secretary of each occurrence of non-compliance and prepare plans for the adoption of air emission control requirements or waste determinations as required by this section.
- 2.10.11. The maximum organic vapor pressure waste determinations shall be performed by either direct measurement or knowledge of the waste prior to the first time hazardous waste is placed in the tank unit. Waste determinations for tank systems listed on Table 2 entitled "Hazardous Waste/Permitted Hazardous Waste Management Units" shall be performed as specified by R315-8-22 [40 CFR 265.1084(c)] for tank systems using Level One control.
- 2.10.12. Direct measurements for maximum organic vapor pressure shall be one of the following:
- 2.10.12.1. Method 25E in 40 CFR 60, Appendix A;
- 2.10.12.2. ASTM Standard Test Method for Vapor Pressure, ASTM 2879-92 (40 CFR 260.11).
- 2.10.13. Knowledge of the waste for maximum organic vapor pressure shall be determined in accordance with Paragraph 2.10.11.
- 2.10.14. As indicated below, the following wastes and waste management units are exempt from certain Subpart CC and sampling and analytical requirements of this Section:
- 2.10.14.1. Hazardous waste that has been treated or reduced by an organic destruction or removal process that satisfies any one of the requirements and conditions of R315-8-22 [40 CFR 264.1082(c)] is not subject to waste analysis requirements of Section 2.10.
- 2.10.14.2. Hazardous waste and residues, which are to be managed in containers, sumps, and tanks, which are complying with the air emission control standards of R315-8-22 [40 CFR 264.1084 through 1087] are not subject to waste analysis requirements of Section 2.10.
- 2.10.14.3. Wastes which are collected subject to chemical events, and discharges of wastes subject to spill clean-up requirements are not subject to the waste analysis requirements of Section 2.10.
- 2.10.14.4. The sumps and tank systems that must meet Level Two air emission control standards specified by R315-8-22 [40 CFR 264.1084(b)(2)] are not subject to maximum organic vapor pressure determinations of Section 2.10.
- 2.10.14.5. Wastes that satisfy the requirements specified in R315-8-22 [40 CFR 264.1082(c)(4)] are not subject to waste analysis requirements of Section 2.10.
- 2.10.15. The Permittee shall perform required waste analysis determinations for Subpart BB equipment identified in 40 CFR 264.1052 through 264.1062, that contains or contacts hazardous waste with organic concentrations that equal or exceed 10 percent by weight using the analytical methods listed in Table 2-0 and Table 2-1 by either direct measurement or by using knowledge-based determinations in Section 2.10.19.

- 2.10.16. Direct measurements shall be obtained by collecting Subpart BB samples and performing an analysis as specified by Section 2.10.5 to determine organic concentration levels for equipment.
- 2.10.17. All samples and analysis results required by Section 2.10.19.2 shall be documented in the Operating Record.
- 2.10.18. All analytical samples collected shall be representative of the highest total organic content of hazardous waste that contacts equipment.
- 2.10.19. Application of knowledge of the nature of the waste or the process may be used for waste determination for Subpart BB equipment, provided that the Permittee documents the waste determination by one of the following procedures:
- 2.10.19.1. A demonstration that shows that no organics are used or are in contact with the equipment at a particular point in the process.
- 2.10.19.2. Direct measurement data for waste streams listed in Table 2-0 and 2-1 may be used for equipment in contact with an identical hazardous waste stream that contains a total organic concentration of less than 10 percent by weight. If direct measurement methods are used to supplement knowledge-based determination, the following shall be maintained:
- 2.10.19.2.1. The analytical method
- 2.10.19.2.2. Sampling procedures
- 2.10.19.2.3. Sample variability
- 2.10.19.2.4. Analytical variability associated with the test method that was used [40 CFR 265.1084(a)(4)]
- 2.10.19.2.5. Location of sample collection
- 2.10.19.2.6. Date and times samples were taken
- 2.10.19.3. If knowledge is to be used instead of the specified test method for a specific waste, then the following shall be documented in the Operating Record to support the knowledge-based determination:
- 2.10.19.3.1. Organic material balances of the source generating the waste or
- 2.10.19.3.2. Previous organic constituent test data or
- 2.10.19.3.3. Any other information, including but not limited to manifests, shipping papers, and waste certification notices.
- 2.10.20. Samples collected for leak detection monitoring requirements specified by Module X.C and X.D, shall be obtained to meet the performance standards of 40 CFR 60, Method 21. Monitoring requires that samples be taken in close proximity to the Subpart BB Equipment, and documented exceedance of Method 21. Sampling shall be performed in accordance with the frequencies established by Module X.C.

2.2.1 WASTES REQUIRING	JN-SITE TREATMEN	(1			1
WASTE STREAM	TREATMENT UNIT(S)	ANALYTICAL PARAMETERS ^{5,7}	Preparation and ANALYTICAL METHODS ^{1,5}	FREQUENCY OF ANALYSIS ⁵ (Establish Profile)	SAMPLING METHOD ⁵
2.2.1.3. Chemical Agent (Initial Waste Profile)	LIC 1 LIC 2 MPF DFS	Based on an Approved Agent Sampling and Analysis Plan.	Based on an Approved Agent Sampling and Analysis Plan	Prior to agent campaign, sampling/analysis requirements based on agent specific sampling plan.	Based on an Approved Sampling and Analysis Plan
2.2.1.3 Chemical Agent (Process Analysis)	LIC 1 LIC 2 MPF DFS	Agent % Purity HRA Metals % Organics Agent Organic Content Density	TE-LOP-584 TE-LOP-584, 3050B, 6010B/6020/7470A and TE-LOP-557 TE-LOP-572 TE-LOP-584 TE-LOP-584	During each agent campaign, one sample analyzed for each munitions/bulk item campaign or every three months, which ever is shorter	Tap or Remote Agent Sampling System if sample is collected from ACS-Tank-101 or 102 or Tap if collected from the Agent Quantification System or Pipette if agent sample is taken directly from munitions or bulk container
	ACS-TANK-101, 102	HRA Metals	TE-LOP-584, 3050B, 6010B/6020/7470A and TE-LOP-557	One sample from every full tank of agent collected in the ACS tank.	Tap or Remote Agent Sampling System if sample is collected from ACS-Tank-101 or 102 or Tap if collected from the Agent Quantification System
		Agent Organic Content Density	TE-LOP-584 TE-LOP-584	One sample from every fifth full tank of agent collected in the ACS tank	Tap or Remote Agent Sampling System if sample is collected from ACS-Tank-101 or 102 or Tap if collected from the Agent Quantification System

2.2.1 WASTES REQUIRING ON-SITE TREATMENT					
WASTE STREAM	TREATMENT UNIT(S)	ANALYTICAL PARAMETERS ^{5,7}	Preparation and ANALYTICAL METHODS ^{1,5}	FREQUENCY OF ANALYSIS ⁵ (Establish Profile)	SAMPLING METHOD⁵
2.2.1.4 Spent Decontamination Solution ⁵	LIC 1 and LIC 2 Secondary Chamber	Agent Concentration % Organics Corrosivity (pH) Specific Gravity	TE-LOP-572 TE-LOP-572 TE-LOP-574 (9040B) TE-LOP-574	Each SDS-TANK prior to treatment	Тар
Spent Decontamination Solution Additional Analysis (Organic Content ⁵ > 5%)		Explosives HRA Metals TC Volatile Organics ⁸ Ignitability HRA Metals TC Organics	8330/8332 3050B, 6010B/7470A 1311, 8260B 1020A, 1010 3050B, 6010B/7470A 5030B, 8260B 3510C/3520C, 8270C	Samples collected from the SDS tanks every three months as a confirmatory analysis Each SDS-TANK having an organic content greater than 5% by weight	
2.2.1.5 Agent Collection System, Agent Quantification System and Spent Decontamination System Maintenance Residues ⁵	MPF	Per requirements of 2.2.1.18.			
2.2.1.6. Noncombustible Bulk Solids	MPF	Generator knowledge and engineering evaluation	Wastes shall be weighed and thoroughly characterized prior to treatment in the MPF		
2.2.1.7 Drained Bulk Containers/Pro jectiles with Agent Residue	MPF	Non-embedded metals (Appendix B) and generator knowledge based on analytical results obtained from line item 2.2.1.3			
2.2.1.8 Energetic Munitions Components	DFS	Manufacturer Specifications (Appendix C)			

2.2.1 WASTES REQUIRING O	THE TREATMENT		Preparation and		
	TREATMENT	ANALYTICAL	ANALYTICAL	FREQUENCY OF ANALYSIS ⁵	_
WASTE STREAM	UNIT(S)	PARAMETERS ^{5,7}	METHODS ^{1,5}	(Establish Profile)	SAMPLING METHOD ⁵
2.2.1.9 ECR Maintenance Residues (M55 Rocket Processing) See Table 2-2a for list of wastes	DFS	Generator knowledge based on analytical results obtained from line items 2.2.1.3 and 2.2.1.8.			
ECR Maintenance Residues (Projectile Processing) See Table 2-2a for list of wastes					
2.2.1.10 Spent Activated Carbon from MDB HVAC & ACS- TANK Filter Systems	Permitted storage until on-site treatment method is approved by the Executive Secretary				
2.2.1.11 Agent Contaminated Dunnage (TMA and UPA Generated)	Permitted storage until on-site treatment method is approved by the Executive Secretary			See Section 2.2.1.11	
2.2.1.12 Combustible Bulk Solids	MPF	Generator Knowledge and engineering evaluation when composition of waste prevents a representative sample from being taken. Treatment allowed based on worst case feed demonstrations performed during the MPF Secondary Waste Demonstration Test	Wastes shall be weighed and thoroughly characterized prior to treatment in the MPF		
2.2.1.13 PPE Respirator Canisters and ACAMS carbon canisters	MPF	Generator knowledge and engineering evaluation			
2.2.1.14 Spent Scrubber Brines	BRA	Agent Concentration Corrosivity (pH) Specific Gravity	TE-LOP-572 TE-LOP-574 (9040B) TE-LOP-574	Each BRA-TANK prior to treatment in the BRA	Тар

2.2.1 WASTES REQUIRING O	N-SITE TREATMEN	T			
WASTE STREAM	TREATMENT UNIT(S)	ANALYTICAL PARAMETERS ^{5,7}	Preparation and ANALYTICAL METHODS ^{1,5}	FREQUENCY OF ANALYSIS ⁵ (Establish Profile)	SAMPLING METHOD⁵
		HRA Metals Total Organics ⁵	3050B, 6010B/7470A 5030B, 8260B 3510C/3520C, 8270C	A sample collected and analyzed from each BRA Tank containing brine every month or each munition campaign change, whichever is sooner.	
2.2.1.15 Miscellaneous Agent Contaminated and Non- Agent Contaminated Liquid Wastes	LIC 1 and LIC 2 Primary Chamber	HRA Metals Review of manufacturer's information for all Properties) for organic constituents identified in Permit.	3050B, 6010B/7470A	Once for every batch ² . Analysis to be completed prior to treatment.	Тар
2.2.1.16 Bulk Containers Processed via Special Handling	MPF	HRA Metals (excluding Aluminum, Beryllium, Boron)	TE-LOP-3010A, or 6010B/7470A, or 6020	One sample for analysis of final rinse water from each bulk container processed by Special Handling System	Remote Sampling System or Coliwasa
2.2.1.18 Secondary Waste	MPF	HRA Metals, BTU s, Total Halogens, Ash Content Agent Concentration	3050B, 6010B/7470A ASTM D 5865 or generator knowledge 9057 or generator knowledge 5030B or generator knowledge TE-LOP-584, or generator knowledge	Each WIC fed with sludge	Thief, Scoop, Coliwasa
2.2.1.19 Agent Contaminated Sludge and Aqueous Waste	MPF	HRA Metals,	3050B, 6010B/7470A	Each WIC	Coliwasa or Pipette

2.2.1 WASTES REQUIRING ON-SITE TREATMENT

			Preparation and	_	
	TREATMENT	ANALYTICAL	ANALYTICAL	FREQUENCY OF ANALYSIS ⁵	
WASTE STREAM	UNIT(S)	PARAMETERS ^{5,7}	METHODS ^{1,5}	(Establish Profile)	SAMPLING METHOD ⁵

Footnotes:

- 1. Analytical methods included those unique to TOCDF (designated as TE-LOP-XXX) and EPA SW-846 methods.
- 2. A batch is defined as all the drums (or containers) of waste generated from the same event, at the same location.
- 3. TCLP organics are defined as those compounds described by 40 CFR 261.24 by the waste codes D018, D019, D021, D022, D023, D024, D025, D026, D027, D028, D029, D030, D032, D033, D034, D035, D036, D037, D038, D039, D040, D041, and D042.
- 4. Dioxins (PCDDs) and Furans (PCDFs) are additionally analyzed for only if waste is Toxicity Characteristic for organics.
- 5. In addition, the Permittee shall sample the organic analytical parameters using the sampling and analytical methods in accordance with Section 2.10.
- TCLP metals are defined as those described in 40 CFR 261.24 as waste codes D004, D005, D006, D007, D008, D009, D010 and D011.
- 7. HRA metals are defined as the following Arsenic, Barium, Chromium, Cadmium, Lead, Mercury, Silver, Selenium, Aluminum, Antimony, Beryllium, Boron, Cobalt, Copper, Manganese, Nickel, Thallium, Tin, Vanadium and Zinc.
- 8. Toxicity characteristic volatile organics include benzene, carbon tetrachloride, chlorobenzene, chloroform, methyl ethyl ketone, nitrobenzene, tetrachloroethylene, trichloroethylene, and vinyl chloride.

	Table 2-1 TOCDF WASTE ANALYSIS PLAN SUMMARY										
2.2.2 W	2.2.2 WASTES REQUIRING OFF-SITE TREATMENT/DISPOSAL										
2.2.2 ***	WASTE STREAM GENERATION SOURCE ANALYTICAL PARAMETERS ⁵ ANALYTICAL FREQUENCY OF ANALYSIS ⁵ METHODS ⁵ (establish profile) METHOD										
2.2.2.2.	LIC Slag	LIC 1 LIC 2	TCLP Metals	1311, 6010B/7470A	After each rebricking, one sample composited from each container comprising a batch will be analyzed. If the metals concentration exceeds the metals regulatory limits each subsequent batch shall be analyzed for metals until the applicable waste codes no longer apply.	Hammer and Chisel or Coring Device					
2.2.2.3	Treated M55 Rocket Parts/Ash or the Treated Residue Stream from the Simultaneous Processing of M55 Rocket Parts/Ash and GB Projectiles in the DFS	DFS HDC	Agent Concentration TCLP Metals TCLP Organics ³ PCB	TE-LOP-572 1311, 6010B/7470A 1311, 8260B/8270C5030B, 3510C/3520C 8082	Each month throughout M55 rocket campaign: One grab sample from each HDC waste bin generated in an operational 12 hr shift, composited into one sample for analysis	Thief, Scoop or Coring Device					
			PCDD/PCDF ⁴ Explosive	8290 8330/8332	If the results indicate the waste is TC for organics, this waste stream shall be additionally analyzed for dioxins/ furans and explosives each month						
			Agent Concentration PCB	TE-LOP-572 8082	In the event waste is discharged from the HDC during upset, analyze one sample taken from each HDC waste bin generated during the upset						
2.2.2.4	Treated Burster & Fuse Bodies/Ash	DFS HDC	Agent Concentration TCLP Metals TCLP Organics ³	TE-LOP-572 1311, 6010B/7470A 1311, 8260B/8270C5030B, 3510C/3520C	Each agent/munitions campaign or annually, whichever is shorter: One grab sample from each HDC waste bin generated in an operational 12 hr shift, composited into one sample for analysis	Thief, Scoop or Coring Device					
2.2.2.5	Treated VX Mine/Fuse Bodies/Ash	DFS HDC	Agent Concentration TCLP Metals TCLP Organics ³	TE-LOP-572 1311, 6010B/7470A 1311, 8260B/8270C,5030B, 3510C/3520C	Each month throughout each munitions campaign: One grab sample from each HDC waste bin generated in an operational 12 hr shift, composited into one sample for analysis	Thief, Scoop or Coring Device					

Table 2-1						
TOCDF WASTE ANALYSIS PLAN SUMMARY						

	TOCDF WASTE ANALYSIS PLAN SUMMARY								
2.2.2 W	ASTES REQUIRING OFF-SITE		POSAL	_					
	WASTE STREAM	GENERATION SOURCE	ANALYTICAL PARAMETERS ⁵	ANALYTICAL METHODS ⁵	FREQUENCY OF ANALYSIS ⁵ (establish profile)	SAMPLING METHOD			
2.2.2.5	Treated VX Mine/Fuse Bodies/Ash (continued)	DFS HDC	Agent Concentration	TE-LOP-572	In the event waste is discharged from the HDC during upset, analyze one sample taken from each HDC waste bin generated during the upset.	Thief, Scoop or Coring Device			
2.2.2.6	DFS Cyclone Residues	DFS	Agent Concentration	TE-LOP-572	One core sample from each container generated	Scoop or Coring Device			
			Agent Concentration TCLP Metals TCLP Organics ³	TE-LOP-572 1311, 6010B/7470A 1311, 8260B/8270C	Every three months or each agent/munitions campaign whichever is shorter: One core sample from each container comprising a batch, composited into one sample for analysis.				
			PCDD/PCDF Explosives	8290 8330/8332	If analytical results demonstrate the waste to be TC for organics, waste stream shall be analyzed for dioxins/furans and explosives				
			PCB	8082	Additionally, during M55 rocket processing, samples shall be analyzed for PCBs, initially then every three months.				
2.2.2.7 Con Rou	Treated Bulk ainers/Projectiles/Mortor nds (Scrap Metal)	MPF	Chemical Agent Concentration	See Section 2.2.2.7	Each Burn Tray: Monitor a minimum of one cycle	ACAMS			
2.2.2.8	MPF Treated Debris: Table 2-4 waste residues	MPF	Chemical Agent Concentration	See Section 2.2.2.8	Each Burn Tray: Monitor a minimum of one cycle	ACAMS			
2.2.2.9 Cu	MPF Burn Tray,,WIC, and ataway Ton Container Residues	MPF	Agent Concentration TCLP Metals (see Table 2-4a) TCLP Organics ³ Total Volatile Organics (See Table 2-4b) Total Semi-Volatile Organics (See Table 2-4c)	TE-LOP-572 1311, 6010B/7470A 1311, 8260B/8270C 5035, 8260B 3540C, 8270C	Each Shipping container (drum or roll-off) generated, a representative sample.	Thief, Scoop or Coring Device			
2.2.2.10	Spray Tank Nose Cones	MPF	Generator Knowledge based on manufacture specifications or TCLP metals	1311, 6010B/7470A	Once per campaign				

			TOCDF WASTE ANALY	SIS PLAN SUMMARY		
2.2.2 W	ASTES REQUIRING OFF-SITE WASTE STREAM	GENERATION SOURCE	POSAL ANALYTICAL PARAMETERS ⁵	ANALYTICAL METHODS ⁵	FREQUENCY OF ANALYSIS ⁵ (establish profile)	SAMPLING METHOD
2.2.2.11	Incinerator Refractory	LIC 1 LIC 2 MPF DFS DUN	TCLP Metals	1311, 6010B/7470A	Each chamber change out: One grab sample from 10% of the containers comprising a batch, composited into one sample for analysis	Hammer and Chisel or Coring Device
2.2.2.12	PAS Residues	DFS PAS LIC 1 PAS LIC 2 PAS MPF PAS	Agent Concentration Corrosivity (pH) Free Liquids TCLP Metals TCLP Organics ³ PCBs	TE-LOP-572 TE-LOP-574 (9040B) TE-LOP-574 (9095) 1311, 6010B/7470A 1311, 8260B/8270C	Each container: One core sample for analysis Initially for a new agent or munition campaign then every three months thereafter. During M55 Rockets agent/munitions campaign initially, then annually collected from first container generated	Trier or Coring Device Trier or Coring Device
2.2.2.13	Scrubber Brines	DFS PAS LIC 1 PAS LIC 2 PAS MPF PAS	Agent Concentration Corrosivity (pH) Specific Gravity	TE-LOP-572 TE-LOP-574 (9040B) TE-LOP-574	Each BRA-TANK one sample for analysis prior to shipment, or each tanker if transferred directly from the PAS.	Tap, Coliwasa, or Bailer depending on sample location
	BRA '	BRA TANKS	TC Metals TC Organics ³ PCB	1311, 6010B/7470A 1311, 8260B/8270C 8082	Each month or munition campaign change, whichever is sooner, one composite sample comprised of a sample from each BRA Tank. PCB analysis is required only if M55 rockets are processed.	Tap, Coliwasa, or Bailer, depending on sample location, while tank is being filled.

TOCDF WASTE ANALYSIS PLAN SUMMARY										
2.2.2 WASTES REQUIRING OFF-SITE	2.2.2 WASTES REQUIRING OFF-SITE TREATMENT/DISPOSAL									
WASTE STREAM	GENERATION SOURCE	ANALYTICAL PARAMETERS ⁵	ANALYTICAL METHODS ⁵	FREQUENCY OF ANALYSIS ⁵ (establish profile)	SAMPLING METHOD					
2.2.2.14. SDS-TANK Sludge	SDS-TANK	Agent Concentration Corrosivity (pH) Free Liquids Explosives TCLP Metals TCLP Organics ³	TE-LOP-572 TE-LOP-574 (9040B) TE-LOP-574 (9095) 8330/8332 1311, 6010B/7470A 1311, 8260B/8270C	Each batch of sludge.	Tap, Coliwasa, or Bailer depending on sample location					
		Agent Concentration Corrosivity (pH) Free Liquids	TE-LOP-572 TE-LOP-574 (9040B) TE-LOP-574 (9095)	If the agent concentration is found to be greater than the WCL, decontamination solution will be added and another sample analyzed for agent, pH and free liquids						
2.2.2.15. BRA-TANK Sludges	BRA-TANK	Agent Concentration Corrosivity (pH) Free Liquids TCLP Metals TCLP Organics ³ PCBs	TE-LOP-572 TE-LOP-574 (9040B) TE-LOP-574 (9095) 1311, 6010B/7470A 1311, 8260B/8270C	Each batch of sludge. During M55 Rocket agent /munitions campaign, annually collect a sample from the first container generated.	Trier or Coring Device					
2.2.2.16. PAS Demister Candle Sleeves	DFS PAS LIC 1 PAS LIC 2 PAS MPF PAS	Agent Concentration TCLP Metals TCLP Organics ³	TE-LOP-572 1311, 6010B/7470A 1311, 8260B/8270C	Each change out: Grab samples representative of the waste stream will be analyzed prior to shipment	Determined worse case section cut sleeve					
		PCB	8082	During M55 Rocket agent /munitions campaign, annually collect a grab sample from 10% of the drums comprising each batch.	Determined worse case section cut sleeve					
2.2.2.17. Scrubber Brine Salts	BRA-DDYR	Agent Concentration Corrosivity (pH) Free Liquids TCLP Metals TCLP Organics ³	TE-LOP-572 TE-LOP-574 (9040B) TE-LOP-574 (9095) 1311, 6010B/7470A 1311, 8260B/8270C	Initially then every three months during processing One core sample from each BRA-DDYR salt bin generated in an 12 hr operational shift, composited into one sample for analysis	Trier or Coring Device					
		PCB	8082	During M55 Rocket processing, scrubber brine salts shall be analyzed for PCBs.						

	TOCDF WASTE ANALYSIS PLAN SUMMARY								
2.2.2 W	ASTES REQUIRING OFF-SITE		POSAL		-				
	WASTE STREAM	GENERATION SOURCE	ANALYTICAL PARAMETERS ⁵	ANALYTICAL METHODS ⁵	FREQUENCY OF ANALYSIS ⁵ (establish profile)	SAMPLING METHOD			
2.2.2.18.	Residues		8		Initially, then every three months during processing. One core sample from the BRA-PAS Knockout Box salt bin for analysis	Trier or Coring Device			
			PCB	8082	During M55 Rocket processing, residues shall also be analyzed for PCBs.				
2.2.2.19.	BRA PAS Baghouse Residues	BRA-PAS	Agent Concentration Corrosivity (pH) Free Liquids TCLP Metals TCLP Organics ³ PCB	TE-LOP-572 TE-LOP-574 (9040B) TE-LOP-574 (9095) 1311, 6010B/7470A 1311, 8260B/8270C	Initially, then every three months during processing. One core sample from first four consecutively generated BRA-PAS Baghouse salt bins, composited into one sample for analysis. During M55 Rocket processing, residues shall be analyzed for PCBs.	Trier or Coring Device			
2.2.2.20.	Dunnage Generated in the Unpack Area	UPA	Chemical Agent TCLP Metals TCLP Organics	TE-LOP-572 1311, 6010B/7470A 3050A, 6010B/7471A 1311, 8260B/8270C,5030B, 3510C/3520C	One composite sample for analysis collected from a container on a quarterly basis (Every three months)	Wood plane to collect shavings from dunnage surface/ discolored or stained areas selected for sampling			
2.2.2.21.	DPE Suits	MDB	Agent Concentration (air)	ACAMS	Each bag of DPE suits, monitored for chemical agent. Suits with results below 0.2 TWA/CCL are sampled and analyzed for agent.	Piece cut from DPE suit front mid-section			

Table 2-1 TOCDF WASTE ANALYSIS PLAN SUMMARY 2.2.2 WASTES REQUIRING OFF-SITE TREATMENT/DISPOSAL GENERATION FREQUENCY OF ANALYSIS⁵ ANALYTICAL SAMPLING WASTE STREAM SOURCE ANALYTICAL PARAMETERS⁵ METHODS⁵ (establish profile) **METHOD** Agent Concentration (extraction) TE-LOP-572 Samples of DPE suits passing the air monitoring shall be sampled and extracted/analyzed at a frequency of twenty percent of DPE suits or one sample per container, whichever is greater. 2.2.2.22. Spent Non-Agent MDB Agent Concentration TE-LOP-572 Each batch: One sample each from 10% of Coliwasa Contaminated Hydraulic Fluid TCLP Organics³ 1311, 8260B, 3580B, 8270C the drums comprising a batch, composited and Lubricating Oil HRA metals 6010B/7470A into one sample for analysis 2.2.2.23. Reserved 2.2.2.24. CAL Aqueous Waste CAL Agent Concentration TE-LOP-572 Each container: One sample for analysis Coliwasa Corrosivity (pH) TE-LOP-574 (9040B) Ignitability 1020 TC Metals 6010B/7470A TC Organics³ 8260B, 8270C, 5030B, 3510C/3520C 2.2.2.25. CAL Solid Wastes (debris) CAL Chemical Agent Concentration TE-LOP-572 Each container: One sample of the Coliwasa decontamination solution collected at the bottom of the accumulation container taken for analysis 2.2.2.26. MSB Solid Waste (debris) MSB Chemical Agent Concentration TE-LOP-572 Each container: One sample of the Coliwasa decontamination solution collected at the See section 2.2.2.25 bottom of the accumulation container taken for analysis 2.2.2.27 Sump 110 Sump 110 Agent Concentration TE-LOP-572 Each tanker: One sample for analysis Coliwasa TCLP Metals 1311, 6010B/7470A TCLP Organics³ 1311, 8260B/8270C, 5030B,

pН

3510C/3520C

TE-LOP-574 (9040B)

2.2.2 WASTES REQUIRING OFF-SITE TREATMENT/DISPOSAL

WASTE STREAM	GENERATION SOURCE	ANALYTICAL PARAMETERS ⁵	ANALYTICAL METHODS⁵	FREQUENCY OF ANALYSIS ⁵ (establish profile)	SAMPLING METHOD
2.2.2.28. Spent Decontamination Solution	SDS	Agent Concentration HRA Metals Total Organics³ pH Specific Gravity Total Halogens BTU Explosives Ignitability	TE-LOP-572 6010B//3010A7470A 8260B, 3510C, 8270C TE-LOP-574 (9040B) LOP 574 9056 ASTM D240-87 8330/8332 1010, 1020A	Each SDS Tank-101, 102 and 103	Тар
2.2.2.28.3. Spent Decontamination Solution	SDS	Agent Concentration pH Specific Gravity	TE-LOP-572 TE-LOP-574 (9040B) TE-LOP 574	Each 90-day SDS Tank	Тар

Footnotes:

- 1. The annotated methods identified are to be used. When new promulgated methods are approved by EPA, the Permittee shall notify the laboratory of the required change and request a time frame of when the change will occur. The laboratory will have six months to submit documentation to the Permittee of the change or a time frame when the change will be completed. The laboratory must use the most promulgated method within one year of promulgation. If that is not possible, a written request for extension must be provided to the Executive Secretary for approval.
- 2. A batch is defined as all the drums (or containers) of waste generated from the same event, at the same location.
- 3. TCLP organics are defined as those compounds described by 40 CFR 261.24 by the waste codes D018, D019, D021, D022, D023, D024, D025, D026, D027, D028, D029, D030, D032, D033, D034, D035, D036, D037, D038, D039, D040, D041, and D042.
- 4. Dioxins (PCDDs) and Furans (PCDFs) are additionally analyzed for only if waste isToxicity Characteristic for organics.
- 5. The Permittee shall sample the organic analytical parameters using the sampling and analytical methods and frequency of analysis in accordance with section 2.10.
- 6. TCLP metals are defined as those described in 40 CFR 261.24 as waste codes D004, D005, D006, D007, D008, D009, D010 and D011.
- 7. HRA metals are defined as the following Arsenic, Barium, Chromium, Cadmium, Lead, Mercury, Silver, Selenium, Aluminum, Antimony, Beryllium, Boron, Cobalt, Copper, Manganese, Nickel, Thallium, Tin, Vanadium and Zinc.

Table 2-2: Site-Generated Waste Streams						
Waste Stream	Description	EPA Waste Codes ¹	Utah Waste Code			
MPF Metal	Metal parts after incineration.	N/A	F999			
MPF Residue	MPF maintenance residue.	D006, D008	F999			
LIC Slag (hazardous)	Slag generated in LIC secondary chamber.	D007	F999			
LIC Refractory (hazardous)	Produced during refractory changeout.	D007	F999			
DFS HDC Ash (hazardous)	Produced during the incineration of munitions.	D006, D008	F999			
DFS Cyclone Residue	Produced during the incineration of munitions.	D006, D007, D008	F999			
DFS Refractory	Produced during refractory changeout.	N/A	F999			
Brine Salts (hazardous)	Produced during the drying of scrubber brine.	D006, D007, D008	F999			
Brine Tank Sludge (hazardous)	Produced during the cleanout of tanks that store scrubber brine.	D006, D007, D008	F999			
BRA Baghouse Residue (hazardous)	Residue collected from baghouse.	D006, D007, D008	F999			
Waste Citric Acid	Generated during the cleaning of the brine reduction evaporators and PAS.	D006, D007	F999			
Waste Hydrochloric Acid	Generated during the cleaning of the brine reduction evaporators and PAS.	D006, D007	F999			
Demister Filters (hazardous)	Produced during the changeout of demister filters.	D006, D008	F999			
PAS Quench Tower Residue	Produced during the cooling of the off-gas.	N/A	F999			
PAS Sump Sludge (hazardous)	Generated during the cleanout of the PAS sumps.	D005, D006, D007, D008, D011	F999			
RHA Baghouse Residue	Residue collected from baghouse.	D006, D008	F999			
Decontamination- Neutralization Solutions	Produced from site decontamination and laboratory operations ² .	D002, D008, D018, D022, F002, F003, F005, D019, D022, D028	F999			
Waste Heavy Metal Solution - Acidic, Oxidizing	Generated at the Laboratory.	D001, D002, D004, D006, D007, D008, D009, D010	F999			
Waste Acid Solution	Generated at the Laboratory.	D002	F999			
Waste Organic Solvents	Generated at the Laboratory.	D001, F002, F003, F005	F999			
DPE Suits	Generated during toxic operations.	D003	F999/P999			
Wood Pallets	Produced during the unpacking of ONCs and munitions.	N/A	F999/P999			
Spent Activated Carbon	Produced during the changeout of carbon filters.	D003	F999, P999			
Miscellaneous Metal Parts	Worn out equipment and parts.	D006, D008	F999			
Clean-up Materials	Miscellaneous materials generated during the decontamination and maintenance of the plant.	N/A	F999			
Incinerator Byproducts	Byproducts from maintenance activities.	D007	F999			
Spent Hydraulic Fluid	Produced during maintenance activities.	N/A	F999			
Waste Oil	Produced during maintenance activities.	F001, F002, D001	F999			
Waste Paint Liquids	Produced during maintenance activities.	D001, D005, D007, D008, F002, F003, F005	F999			
Waste Paint Solids	Produced during maintenance activities.	D007, D008, F002, F003, F005	F999			
Spill Cleanup Materials	Generated during single substance spill response cleanup.	N/A	F999			
Trash, Debris, & PPE	Produced during maintenance activities.	D003	P999/F999			
BRA Baghouse Debris	Produced during maintenance activities	D007	P999/F999			
Broken Fluorescent Lightbulbs	Produced during maintenance activities	D009				
CAL Lab Liquids	Miscellaneous materials generated after decontamination activities	D001, D002, D022	F999			

	Table 2-2:							
Site-Generated Waste Streams								
Waste Stream Description EPA Waste Codes ¹ Waste Codes ¹ CAL Lab Solids Miscellaneous materials generated after F003, F005, F999								
CAL Lab Solids	F003, F005,	F999						
Cardboard Rocket Ash	Generated during rocket processing		F999					
DFS Demister Candle Packing	Produced during change out of demister candles		P999					
Flammable Aerosols	Off-spec/expired shelf life material	D001, D007, D008, D035, D039						
Flammable Labpacks	Off-spec/expired shelf life material	D001	P999, F999					
IPA/Glycol	Surrogate during systemization of plant equipment	D001	F999					
Lab acids	Off-spec/expired shelf life material	D001, D002, D006, D008, D019, D022, F003	F999					
Lab Solvents	Off-spec/expired shelf life material	D001, D002, F003, U080	F999					
Lead Acid Batteries	Battery Change out	D002, D008	F999					
Lithium Batteries	Battery Change out	D003	F999					
M40 Cannisters	Generated during toxic operations		F999, P999					
Monitoring Solids	Discarded monitoring and sampling equipment.		F999, P999					
MPF Brick	MPF refractory replacement	D007	F999					
MPF Vacuum Ash	Residue removed from MPF burn trays and munitions.	D006, D007, D008	F999					
MSB Cleaning Solutions	Cleaning of sampling equipment		F999					
NiCad Batteries	Battery Change out	D006,	F999					
PAS Piping	PAS piping repairs and replacements		F999, P999					
PAS Solids	Solids collected in PAS filters and removed from quench towers and scrubbers	D006, D007, D008	F999, P999					
Sodium Lamps	Light Bulb replacement	D005, D008, D009	F999, P999					
Spent IPA	Cleaning ACAMS equipment	D001	F999, P999					
Spent Scrubber Brine	Generated from incineration operation	D004, D007, D008	F999, P999					
Sump 110 Sludge	Sump 110 clean out		F999, P999					
Tap Gear	Generated during toxic operations		F999, P999					
Footnotes:	<u> </u>	•						

- The waste codes are determined by analysis and/or generator knowledge. Additional waste codes may apply.
 Waste Codes D019, D022, D028 are byproducts of VX decontamination with bleach.

	Table 2-3: Analytical Method Descriptions						
Method	Description/Title						
SW-846 1010	Pensky – Martens Closed-Cup Method for Determining Ignitability						
SW-846 1020A	Setaflash Closed-Cup Method for Determining Ignitability						
SW-846 1311	Toxicity Characteristic Leaching Procedure.						
SW-846 3010A	Acid Digestion of Aqueous Samples and Extracts for Total Metals for Analysis by FLAA or ICP Spectroscopy.						
SW-846 3050B	Acid Digestion of Sediments, Sludges, and Soils.						
SW-846 3510C	Separatory Funnel Liquid-Liquid Extraction.						
SW-846 3520C	Continuous Liquid-Liquid Extraction.						
SW-846 3541	Automated Soxhlet Extraction						
SW-846 3540C	Soxhlet Extraction						
SW-846 3580A	Waste Dilution.						
SW-846 5030B	Purge and Trap						
SW-846 5035	Closed-System Purge-and-Trap and Extraction for Volatile Organics in Soil and Waste Samples						
SW-846 6010B	Inductively Coupled Plasma - Atomic Emission Spectroscopy.						
SW-846 6020	Inductively Coupled Plasma-Mass Spectrometry						
SW-846 7470A	Mercury in Liquid Waste (Manual Cold-Vapor Technique).						
SW-846 7471A	Mercury in Solid or Semisolid Waste (Manual Cold-Vapor Technique)						
SW-846 8260B	Volatile Organic Compounds by Gas Chromatography/Mass Spectrometry (GC/MS): Capillary Column Technique.						
SW-846 8270C	Semivolatile Organic Compounds by Gas Chromatography/Mass Spectrometry (GC/MS): Capillary Column Technique.						
SW-846 8290	Polychlorinated Dibenzodioxins (PCDDs) and Polychlorinated Dibenzofurans (PCDFs) by High Resolution Gas Chromato * graphy/High-Resolution Mass Spectrometry (HRGC/HRMS)						
SW-846 8330	Nitroaromatics and Nitramines by High Performance Liquid Chromatography (HPLC)						
SW-846 8332	Nitroglycerine by High Performance Liquid Chromatography						
SW-846 9040B	pH Electrometric Measurement.						
SW-846 9095A	Paint Filter Liquids Test						
SW-846 8082	Polychlorinated Biphenyls (PCBs) by Capillary Column Gas Chromatography						
EPA 160.1	Total Dissolved Solids (TDS)-						
EPA 160.2	Total Suspended Solids (TSS) .						
TE-LOP-557	Analysis of Metals by Inductively Coupled Plasma-Mass Spectrometry (ICP-MS)						
TE-LOP-572	Extractions/Analyses Including: WCL Extraction of GB for the Metals Diluent Solution; DWS Extraction of VX and HD; Extraction of GB, HD, and VX from Hydraulic Fluid; Analysis of GB, HD, and VX in Lubricating Oils; Analysis of GB, HD, and VX in Organic Wastes; and Extraction of GB, HD, and VX from Wood.						
TE-LOP-574	Special Analyses Including: Specific Gravity Measurements.						
TE-LOP-584	Neat Agent OPS/GC Including: GC-FID and GC-MSD Analyses of Agent Samples to Determine Agent Purity.						

	Table 2-4a Metals (Universal Treatment Standards)								
			6	Chromium (Total)			Silver	0.14 mg/l	
1	Antimony	1.15 mg/l TCLP			0.6 mg/l TCLP			TCLP	
2	Arsenic	5 mg/l TCLP	7	Lead	0.75 mg/l TCLP	12	Thallium	0.2 mg/l TCLP	
3	Barium	21 mg/l TCLP	8	Mercury	0.025 mg/l TCLP	13	Vanadium	1.6 mg/l TCLP	
4	Beryllium	1.22 mg/l TCLP	9	Nickel	11 mg/l TCLP	14	Zinc	4.3 mg/l TCLP	
5	Cadmium	0.11 mg/l TCLP	10	Selenium	5.7 mg/l TCLP				

	Table 2-4b								
	Volatile Organi	c Co	mpounds Universal Treat	ment	Standards				
1	Acetone	16	1,2-Dibromoethane	30	Methylene chloride				
	(160 mg/kg)		(15mg/kg)		(30mg/kg)				
2	Benzene	17	Dibromomethane	31	Methyl isobutylketone				
	(10mg/kg)		(15mg/kg)		(33 mg/kg)				
3	Bromodichloromethane	18	Dichlorodifluoromethane	32	Methyl ethyl ketone				
	(15mg/kg)		(7.2mg/kg)		(36 mg/kg)				
4	Bromomethane (15mg/kg)	19	1,1-Dichloroethane	33	1,1,1,2-Tetrachloroethane				
			(6mg/kg)		(6mg/kg)				
5	Carbon disulfide (4.8mg/l	20	1,2-Dichloroethane	34	1,1,2,2-Tetrachloroethane				
	TCLP)		(6mg/kg)		(6mg/kg)				
6	Carbon tetrachloride (6	21	1,1-Dichloroethylene	35	Tetrachloroethylene				
	mg/kg)		(6mg/kg)		(6 mg/kg)				
7	Chlorobenzene	22	trans-1,2-Dichloroethylene	36	Toluene				
	(6mg/kg)		(30mg/kg)		(10mg/kg)				
8	2-Chloro-1,3-butadiene	23	1,2-Dichloropropane	37	Tribromomethane				
	(0.28mg/kg)		(18mg/kg)		(Bromoform) (15mg/kg)				
9	Chlorodibromomethane	24	cis-1,3-Dichloropropylene	38	1,1,1-Trichloroethane				
	(15mg/kg)		(18mg/kg)		(6mg/kg)				
10	Chloroethane	25	trans-1,3-Dichloropropylene	39	1,1,2-Trichloroethane				
	(6mg/kg)		(18mg/kg)		(6mg/kg)				
11	Chloroform	26	1,4-Dioxane	40	Trichloroethylene				
	(6mg/kg)		(170mg/kg)		(6mg/kg)				
12	2-Chloroethyl vinyl ether	27	Ethylbenzene	41	Trichlorofluoromethane				
	(NA)		(10mg/kg)		(30mg/kg)				
13	Chloromethane (30mg/kg)	28	Ethyl ether	42	1,1,2-Trichloro-1,2,2-				
			(160mg/kg)		trifluoroethane (30 mg/kg)				
14	3-Chloropropylene (30mg/kg)	29	Iodomethane (65mg/kg)	43	Vinyl chloride (6 mg/kg)				
15	1,2-Dibromo-3-chloropropane			44	Xylenes(o-, m-, p-)				
	(15mg/kg)				(30mg/kg)				

	Table 2-4c								
	Semi-Volatile Organ	nic C	Compounds (Universal Tr	eatm	nent Standards)				
1	Acenaphthylene (3.4mg/kg)	24	p-Cresol (5.6mg/kg)	49	Hexachloroethane (30mg/kg)				
2	Acenaphthene (3.4mg/kg)	25	Dibenz(a,h)anthracene (8.2mg/kg)	50	Indeno(1,2,3-c,d) pyrene (3.4mg/kg)				
3	Acetophenone (38mg/kg)	26	1,2-Dibromo-3- Chloropropane (15mg/kg)	51	Naphthalene (5.6mg/kg)				
4	Aniline (14mg/kg)	27	Dibenz(a,e)pyrene (NA)	52	2-Naphthylamine (NA)				
5	Anthracene (3.4mg/kg)	28	m-Dichlorobenzene (6mg/kg)	53	2-Nitroaniline (14mg/kg)				
6	Benz(a)anthracene (3.4 mg/kg)	29	o-Dichlorobenzene (6mg/kg)	54	4-Nitroaniline (28mg/kg)				
7	Benzal chloride (6mg/kg)	30	p-Dichlorobenzene (6mg/kg)	55	Nitrobenzene (14 mg/kg)				
8	Benzo(b)fluoranthene (6.8mg/kg)	31	2,4-Dichlorophenol (14mg/kg)	56	2-Nitrophenol (13mg/kg)				
9	Benzo(k)fluoranthene (6.8mg/kg)	32	2,6-Dichlorophenol (14mg/kg)	57	4-Nitrophenol (29mg/kg)				
10	Benzo(g,h,i)perylene (1.8mg/kg)	33	Diethyl phthalate (28mg/kg)	58	PCBs, (total) (10mg/kg)				
11	Benzo(a)pyrene (3.4mg/kg)	34	2,4-Dimethyl phenol (14mg/kg)	59	Pentachlorobenzene (10mg/kg)				
12	4-Bromophenyl phenyl ether (15mg/kg)	35	Dimethyl phthalate (28mg/kg)	60	Pentachloroethane (6mg/kg)				
13	Butyl benzyl phthalate (28mg/kg)	36	Di-n-butyl phthalate (28mg/kg)	61	Pentachloronitrobenzene (4.8 mg/kg)				
14	p-Chloroaniline (16mg/kg)	37	1,4-Dinitrobenzene (2.3mg/kg)	62	Pentachlorophenol (7.4mg/kg)				
15	Bis(2Chloroethoxy)methane (7.2mg.kg)	38	4,6-Dinitro-o-cresol (160mg/kg)	63	Phenanthrene (5.6mg/kg)				
16	Bis(2-Chloroethyl)ether (6mg/kg)	39	2,4-Dinitrophenol (160mg/kg)	64	Phenol (6.2 mg/kg)				
17	Bis(2-Chloroisopropyl) ether (7.2mg/kg)	40	2,4-Dinitrotoluene (140mg/kg)	65	Pyrene (8.2mg/kg)				
18	4-Chloro-3-methylphenol (14mg/kg)	41	2,6- Dinitrotoluene (28mg/kg)	66	1,2,4,5-Tetrachlorobenzene (14mg/kg)				
19	2-Chloronaphthalene (5.6mg/kg)	42	Di-n-octyl phthalate (28mg/kg)	67	2,3,4,6-Tetrachlorophenol (7.4 mg/kg)				
20	2-Chlorophenol (5.7mg/kg)	43	Diphenylamine (13mg/kg)	68	1,2,4-Trichlorobenzene (19mg/kg)				
21	Chrysene (3.4mg/kg)	44	Fluoranthene (3.4mg/kg)	69	2,4,5-Trichlorophenol (7.4mg/kg)				
22	o-Cresol (5.6mg/kg)	45	Fluorene (3.4mg/kg)	70	2,4,6-Trichlorophenol (7.4mg/kg)				
23	m-Cresol	46	Hexachlorobenzene	71	1,1,2-Trichloro-1,2,2-				
	(5.6mg/kg)	47	(10mg/kg) Hexachlorobutadiene	72	trifluoroethane (30mg/kg) 1,2,3-Trichloropropane				
		48	(5.6mg/kg) Hexachlorocyclopentadiene (2.4mg/kg)		(30mg/kg)				

Table 2-5 Agent Contaminated Waste That May Be Treated in The MPF							
Waste Stream and Quantity (if Applicable)	Waste Code(s)						
Assorted Parts/Material	P999 ¹						
Conveyors							
Chains, Rollers, Links							
Gears, Bearings, Bushings							
Wheels, Idlers							
Gearboxes							
Gasket Materials (non-combustible)							
Seals (non-combustible)							
Pre-filters and HEPA filters							
Carbon Adsorber Trays (from which carbon has been removed)							
Collets							
Drain Probes							
Crimp Jaws and Pins							
Bore Station Blades							
Turntable Projectile Bushings							
Projectile Pickup Heads							
Shear Blades							
Punches							
Pusher Assemblies							
Paper, Cloth, Pads, Pillows, Spill Adsorbents (Cellulose/polypropylene)							
(Maximum, 28 lbs/charge for a single charge at 20,000 BTU/lb at 1450° F)							
(Maximum 16 lbs/charge for consecutively charged trays containing paper, cloth, pads, pillows and spill absorbents, at 20,000 BTU/lb at 1450° F)							
Jaw Gripper Assemblies							
Projectile Cans Hoists							
1101515							
Electrical Components	P999 ¹						
Motors							
Conduit (Metal)							
Solenoids							
Switches (Safety, Limit, Light)							
Light Fixtures, maximum of 20 units per furnace charge							
5							

Plumbing Materials	P999
Pumps	
Piping/Fittings/Tubing (metal)	
Chemical Seals	
Hydraulic Motors	
Hydraulic Cylinders	
Hydraulic Tubing/Fittings (metal)	
Hydraulic Hose/Fittings (metal)	
Pressure Regulators	
Flow Control Valves	
Pneumatic Actuators	
Accumulator Bladders	
Filter Cartridges/Elements and associated residue/cleanup material	
(includes AQS/ACS filter elements)	
Spray Nozzles	
Pipe Gaskets	
Valves (Hand, Solenoid, Agent, Decon, Hydraulic)	
Instrumentation Test Equipment (Meters, Gauges, Etc.)	P999 ¹
Sensors, Transmitters, and Transducers	
Flow, Pressure, and Proximity Switches	
Pressure Gauges	
Cameras or Camera Parts	
Load Cells	
Speakers	
Low Volume Agent Samplers	
Thermocouples and Thermolwells	

Assorted Solids	P999 ¹
Hand Tools	
Grating	
Metal Buckets, Pans, and Barrels	
Metal Brackets, Stands, Fixtures, Etc	
Escape Air Tank, Mask, and Regulators	
Scrub Brushes	
Banding Material	
Empty Overpacks/Drums (Non-Combustible)	
Mine Drum Monitoring Devices (MDMDs)	
Monitoring Sample Probes (DAAMS Tubes, etc.)	
Silicone material/parts	
Glassware	
Plaster	
Paint Brushes, Rollers, and Pans	
Empty Paint and Lubricant Spray Cans (Punched), maximum 25 units per furnace charge	
Personal Protective Equipment (non-combustible)	
DPE Leather Over Garments, maximum 10 units per furnace charge	
Plastic bags used to contain contaminated wastes, a maximum of 1.0 lb per furnace charge	
In addition to the P999 waste code, the above-mentioned waste streams may carry	v the following waste

	Table 2-	A-1 CHEMICAL AGENT	PHYSICAL I	PROPERTIES				
PROPERTY	GB	VX	Н	HD	HT			
Chemical Name	Isopropyl methyl- phosphonofluoridate (Sarin)	O-ethyl-S[2-(diisopropyl- amino)ethyl] methylphosphonothiolate	Same as HD with up to 25% impurities	Bis(2-chloroethyl) sulfide or 2,2'-dichlorodiethyl sulfide (sulfur mustard)	Same as HD with 40% T Bis[2(-chloroethylthio) ethyl] ether			
Chemical formula	$C_4H_{10}FO_2P$	$C_{11}H_{26}NO_2PS$	$C_4H_8Cl_2S_{1.5}$	$C_4H_8Cl_2S$	$C_{5.15}H_{10.3}Cl_{2.0}O_{0.29}S_{1.29}$			
Molecular weight	140.0951	267.37262	175.11016	159.07816	189.14764			
Vapor specific gravity (air = 1.00)	4.86	9.2	5.4	5.4	6.92			
Liquid density at 77° F ¹ (lb/ft ³)	67.965	62.93	79.49	79.49	79.49			
Freezing point (° F)	-69	Below -60	41 to 57	58	32 to 34.3			
Boiling Point (°F)	316	572	437	423	442			
Vapor pressure at 77°F ¹ (mm Hg)	Vapor pressure at 77°F ¹ 2.9		0.059	0.11	0.104			
Flash Point (° F)	Does not flash	318	212	221	212			
Viscosity (centistokes) at 77° F ¹	1.28	9.96 (pure); may be substantially higher if partially decomposed	3.95	3.95	6.05			
Color	Clear to straw to amber	Clear to straw		Amber-dark brown	liquid			
Odor	None	None		Garlic				
Special properties		None		Permeates ordinary i	rubber			
Solubility properties	Miscible with water and readily soluble in all organic solvents	Best solvents are dilute mineral acids	Water (distilled), 0.092 g/100 cc at 72° F; completely soluble in a CCl ₄ ,CH ₃ Cl, tetrachloroethane, ethyl benzoate, ether)					
High heating value (Btu/lb at 60° F)	10073	15174	8100	8500	9,400			
Physical state			Viscous liqui	id				

¹ Agents H and HT are at 68° F.

	Table 2-A-2 CHEMICAL AGENT COMPOSITION									
AGENT	CHEMICAL CONSTITUENT	Minimum Value (Wt%)	Maximum Value (Wt%)							
GB	Isopropyl methyl phosphonofluoridate (GB Agent)	37	97							
	N,N'-Diisopropylcarbodiimide (DICDI)	0	1.9							
	Tributylamine (TBA)	1	9.5							
	Methylphosphonofluoridic acid (MPA) ¹	0	8.35							
	Diisopropyl methylphosphonate (DIMP)	0.9	27							
	Methylphosphonofluoridic acid (MPFA) ¹	2.6	13.65							
	Diispropyl urea (DIU)	0	2.4							
	Diethyl methyl phosphonate (DEMP)	0.6	0.6							
	Isopropylmethylphosphonic acid (IMPA) ¹	0.05	25.8							
	Fluoride (F) ¹	0.1	2.8							
	Density (g/ml)	1	1.2							
	Metals	Minimum (mg/kg)	Maximum (mg/kg)							
	Aluminum	4.7	3205							
	Antimony	0.04	154							
	Arsenic	0.72	556							
	Barium	0.0094	40							
	Beryllium	0.002	1							
	Boron	1.1	4585							
	Cadmium	0.011	7.9							
	Chromium	0.72	54							
	Cobalt	0.07	10.9							
	Copper	0.25	120							
	Iron	18	4855							
	Lead	0.092	801							
	Manganese	0.13	110							
	Mercury	0.0061	9.1							
	Nickel	0.72	415							
	Selenium	< 0.5	92							
	Silver	0.004	13							
	Thallium	<.14	154							
	Tin	0.15	308							
	Vanadium	0.33	10							

Note:

^{1.} The parameter is analyzed if the mass balance of the initial agent organic analysis is found to be 80% or less.

	Table 2-A-2 CHEMICAL AGENT COMPOSITION									
AGENT	CHEMICAL CONSTITUENT	Minimum Value (Wt%)	Maximum Value (Wt%)							
VX ¹	O-ethyl, S-[2-(diisopropylamino)ethyl] methylphosphonthiolate (VX Agent)	59.6	96.7							
	Ethyl methylphosphonic acid (EMPA) ²	0.460	5.42							
	N,N'-Dicyclohexylcarbodiimide (DCC or DCHCDI)	0.02	4.15							
	bis(2-Diisopropylaminoethyl) disulfide (KM or EA 4196) ³	0.60	2.3							
	N,N'-Diisopropylcarbodiimide (DICDI)	ND	2.20							
	S-(2-Diisopropylaminoethyl)methylphosponothioic acid (EA 2192) ³	0.11	0.34							
	bis(2-Diisopropylaminoethyl) sulfide (KK)	0.2	0.4							
	Diethyl methylphosphonate (DEMP)	0.02	0.18							
	Methylphosphonic acid (MPA) ²	ND	ND							
	Chlorine	0.306	0.514							
	Metals	Minimum (mg/kg)	Maximum (mg/kg)							
	Aluminum	1.5	1.8							
	Antimony		ND							
	Arsenic	ND	78							
	Barium	ND	1.0							
	Beryllium		ND							
	Boron		ND							
	Cadmium		ND							
	Chromium	ND	12							
	Cobalt		ND							
	Copper	ND	6.7							
	Iron	6.9	53							
	Lead	ND	6.5							
	Manganese		ND							
	Mercury	ND	0.78							
	Nickel		ND							
	Selenium	ND	44							
	Silver		ND							
	Thallium		ND							
	Tin		ND							
	Vanadium	2.9	3.3							
	Zinc	0.9	10.9							

Notes:

- 1. Data are taken from the Bulk Agent Stockpile Survey Report and 2001 Agent VX Characterization.
- 2. The parameter is analyzed if the mass balance of the initial agent organic analysis is found to be less than 85%.

 3. The parameter is analyzed during shakedown and trial burn sampling only.

ND = Not Detected

	Table 2-A-2 CHEMICAL AGENT COMPOSITION								
AGENT	CHEMICAL CONSTITUENT	Minimum Value	Maximum Value						
		(Wt%)	(Wt%)						
HD^2	Bis (2-chloroethyl) sulfide (HD Agent)	TBD	TBD						
	1,2-Bis(2-chloroethylthio)ethane	TBD	TBD						
	Bis[2-(2-chloroethylthio)ethyl]ether	TBD	TBD						
	1,2,-Dichloroethane	TBD	TBD						
	1-(2-Chloroethoxy)-2-(2-chloroethylthio)ethane	TBD	TBD						
	2-Chloroethyl ?-chlorobutyl sulfide (mixed isomers)	TBD	TBD						
	1,2-Dichloroethane ³	TBD	TBD						
	Trichloroethylene ³	TBD	TBD						
	Thiodiglycol ^{1,3}	TBD	TBD						
	Tetrachloroethylene ³	TBD	TBD						
	1,1,2,2-Tetrachloroethane ³	TBD	TBD						
	Hexachloroethane ³	TBD	TBD						
	Metals	Minimum (mg/kg)	Maximum (mg/kg)						
	Aluminum	TBD	TBD						
	Antimony	TBD	TBD						
	Arsenic	TBD	TBD						
	Barium	TBD	TBD						
	Beryllium	TBD	TBD						
	Boron	TBD	TBD						
	Cadmium	TBD	TBD						
	Chromium	TBD	TBD						
	Cobalt	TBD	TBD						
	Copper	TBD	TBD						
	Iron	TBD	TBD						
	Lead	TBD	TBD						
	Manganese	TBD	TBD						
	Mercury	TBD	TBD						
	Nickel	TBD	TBD						
	Selenium	TBD	TBD						
	Silver	TBD	TBD						
	Thallium	TBD	TBD						
	Tin	TBD	TBD						
	Vanadium	TBD	TBD						
NI 4	Zinc	TBD	TBD						

Notes:

- 1. The parameter is analyzed if the mass balance of the initial agent organic analysis is found to be 80% or less.
- 2. H and HT contain the same active ingredient and impurities shown for HD but in different proportions. HD contains the highest weight percent of the active ingredient bis (2-chloroethyl) sulfide.
- 3. Impurities found in ton containers of mustard in Aberdeen, Occupational Health and Workplace Monitoring at Chemcial Agent Disposal Facilities, NRC, 2001 (Munro, N.B. et al., 1999, The Sources, Fate and Toxicity of Chemical Warfare Agent Degradation Products, Environmental Health Perspectives 107(12): 933-974)

TBD = To Be Determined

	Table 2-A-2-a ¹ VX HYDROLYSATE COMPOSIT	CION ³	
	CHEMICAL CONSTITUENT	Minimum Value (mg/L)	Maximum Value (mg/L)
VX Neutralent	O-ethyl, S-[2-(diisopropylamino)ethyl] methylphosphonthiolate (VX Agent)	<20 (µg/L)	<20 (µg/L)
	S-(2-Diisopropylaminoethyl)methylphosponothioic acid (EA2192)	<20	<20
	Carbon Disulfide	3	9
	Acetone ²	170	410
	2-Butanone ²	9	10
	Acetaldehyde	20	50
	Acetic Acid, Methyl ester	2	6
	Diethyl Disulfide	2	5
	Triirane	2	7
	Ethane, 1,1-Dimethoxy-	2	20
	Dethyl methylphosphonothioate	100	200
	Triethylphosphorothioate	3	3
	2-(diisopropylamino) ethanethiol	230,000	250,000
	bis (2-Diisopropylaminoethyl) disulfide (KM or EA4196)	6,400	9,100
	bis(2-Diisopropylaminoethyl) sulfide (KK)	8,800	22,000
	n-Nitrosodiphenylamine	2,600	3,100
	Urea, N,N'-bis(1-methylethyl)	7,200	13,000
	Diisopropylamine	150,000	180,000
	Unknown thiol compounds	140,000	150,000
	Methylphosphonic acid (MPA)	2.3	3.6
	Ethyl methylphosphonic acid (EMPA)	270,000	510,000
	Metals	Minimum Value	Maximum Value
	Antimony	(mg/L) < 2.5	(mg/L) < 2.5
	Arsenic	< 0.50	3.20
	Cadmium	< 0.3	< 0.3
	Chromium	2.08	2.71
	Lead	< 2.5	< 2.5
	Manganese	< 0.50	2.19
	Mercury	< 0.02	< 0.02
	Nickel	< 0.5	< 0.5
	Selenium	< 2.5	< 2.5
	Thallium	< 2.5	< 2.5
		Minimum Value	Maximum Value
		(BTUs/lb)	(BTUs/lb)
	Heat Content	11,803	12,331
Notes:	11cut Content	11,003	12,331

Notes:

 $^{1.\} Data\ are\ taken\ from\ Southwest\ Research\ Institute\ Project\ 01.10349\ titled\ Final\ Report\ of\ Results,\ Analysis\ of\ Hydrolysate\ Samples,\ dated\ April\ 20,\ 2004.$

^{2.} The Presence of acetone and 2-butanone are attributed to the sample and not to the actual hydrolysate matrix.

^{3.} The data presented here represents the neutralent only and does not present the data related to the organic layer.

TABLE 2-B-1										
Metals in Munitions (Metals with Feed Rate Limitations - Module V)										
Metals (lb)	Sb	As	Ba	Be	Cd	Cr	Pb	Hg	Ag	Tl
4.2" Cartridge (M2), Agent HT, Surface Area = 1.88 sq. ft.										
Metals in Munition Metal (embedded)	NR	NR	NR	NR	0.00044	0.04676	NR	NR	NR	NR
Metals in Energetic		NR	NR	NR	NR	NR	NR	NR	NR	NR
Metals in Paint		NR	0.01824	NR	0.0094	0.00526	0.0329	NR	NR	NR
TOTAL (lb, non-embedded)		NR	0.01824	NR	0.0094	0.00526	0.0329	NR	NR	NR
4.2" Cartridge (M2A1), Agent	HD, Sı	ırface	Area = 1.8	8 sq. ft	•					
Metals in Munition Metal (embedded)	NR	NR	NR	NR	0.00044	0.04676	NR	NR	NR	NR
Metals in Energetic		NR	NR	NR	NR	NR	NR	NR	NR	NR
Metals in Paint	NR	NR	0.01824	NR	0.0094	0.00526	0.0329	NR	NR	NR
TOTAL (lb, non-embedded)	NR	NR	0.01824	NR	0.0094	0.00526	0.0329	NR	NR	NR

^{1.} The metals within the munitions metal are considered to be fixed (embedded, inert) and will not vaporize and are therefore not included in the above totals.

^{2.} No distinction between different chromium valences (e.g., identification of hexavalent chrome) can be made from the available information.

^{3.} NR-Not reported, no data provided.

TABLE 2-B-1											
Metals in Munitions (Metals with Feed Rate Limitations - Module V)											
Metals (lb)	Sb	As	Ba	Be	Cd	Cr	Pb	Hg	Ag	Tl	
155 MM Projectile (M104 and M110), Agent H, Surface Area = 2.9 sq. ft.											
Metals in Munition Metal (embedded)	NR	NR	NR	NR	NR	0.21698	NR	NR	NR	NR	
Metals in Energetic (burster)											
Metals in Paint			0.02813		0.0145	0.00812	0.05075				
TOTAL (lb, non-embedded)			0.02813		0.0145	0.00812	0.05075			0	
155 MM Projectile (M121/A1 And M122	2), Age	nt GB	, Surface A	rea =	2.9 sq. ft.						
Metals in Munition Metal (embedded)	NR	NR	NR	NR	NR	3.6	NR	NR	NR	NR	
Metals in Energetic	NR	NR	NR	NR	NR	NR	NR	NR	NR	NR	
Metals in Paint	NR	NR	0.02813	NR	0.0145	0.00812	0.05075	NR	NR	NR	
TOTAL (lb, non-embedded)	NR	NR	0.02813	NR	0.0145	0.00812	0.05075	NR	NR	NR	
155 MM Projectile (M121/A1), Agent V	X, Sur	face A	rea = 2.9 so	ą. ft.							
Metals in Munition Metal (embedded)	NR	NR	NR	NR	NR	3.6	NR	NR	NR	NR	
Metals in Energetic	NR	NR	NR	NR	NR	NR	NR	NR	NR	NR	
Metals in Paint	NR	NR	0.02813	NR	0.0145	0.00812	0.05075	NR	NR	NR	
TOTAL (lb, non-embedded)	NR	NR	0.02813	NR	0.0145	0.00812	0.05075	NR	NR	NR	

The metals within the munitions metal are considered to be fixed (embedded, inert) and will not vaporize and are therefore not included in the above totals.

^{2.} No distinction between different chromium valences (e.g., identification of hexavalent chrome) can be made from the available information.

^{3.} NR –Not reported, no data reported.

]	TABLE 2-	B-1						
Metals in Muniti	ons (N	Ietals	with Fee	d Rate	Limitati	ions - Mo	dule V)			
Metals (lb)	Sb	As	Ba	Be	Cd	Cr	Pb	Hg	Ag	Tl
Ton Containers, Agent HD, Surface Are	ea = 65	.75 sq.	ft.							
Metals in Fusible Plugs	NR	NR	NR	NR	NR	NR	1.684	NR	NR	NR
Metals in Paint	NR	NR	0.63778	NR	0.32875	0.1841	1.15062	NR	NR	NR
TOTAL (lb, non-embedded)	NR	NR	0.63778	NR	0.32875	0.1841	2.83462	NR	NR	NR
Ton Containers, Agent GB, Surface Are	ea = 65	.75 sq.	ft.							
Metals in Fusible Plugs	NR	NR	NR	NR	NR	NR	1.684	NR	NR	NR
Metals in Paint	NR	NR	0.63778	NR	0.32875	0.1841	1.15062	NR	NR	NR
TOTAL (lb, non-embedded)	NR	NR	0.63778	NR	0.32875	0.1841	2.83462	NR	NR	NR
Ton Containers, Agent VX, Surface Are	ea = 65	.75 sq.	ft.							
Metals in Fusible Plugs	NR	NR	NR	NR	NR	NR	1.684	NR	NR	NR
Metals in Paint	NR	NR	0.63778	NR	0.32875	0.1841	1.15062	NR	NR	NR
TOTAL (lb, non-embedded)	NR	NR	0.63778	NR	0.32875	0.1841	2.83462	NR	NR	NR

- 1. The ton containers are constructed of carbon steel. Any metals associated with the steel are considered to be fixed (embedded, inert) and will not vaporize and are therefore not included in the above totals.
- 2. The fusible plugs associated with the ton containers melt at 108 °C. Therefore the associated metals are assumed to be non-embedded and are included in the above totals.
- 3. No distinction between different chromium valences (e.g., identification of hexavalent chrome) can be made from the available information.
- 4. Weight and composition of brass valve associated with ton containers is unknown and therefore is not included in the above values (embedded and would not affect totals).
- 5. NR-not reported, no information provided.
- 6. VX Test Cylinders are assumed to have the same metals loading as VX ton containers for Table 2-B-1.

		7	TABLE 2-	B-1						
Metals in Muniti	ons (N	Aetals	with Fee	d Rate	Limitati	ions - Mo	dule V)			
Metals (lb)	Sb	As	Ba	Be	Cd	Cr	Pb	Hg	Ag	Tl
105 MM Cartridge (M360), Agent GB,	Surfac	e Area	a = 2.8 sq. f	t.	į.	ļ.	!	1		
Metals in Munition Metal including fuze (embedded)	NR	NR	NR	NR	0.00044	1.21681	NR	NR	NR	NR
Metals in Energetic (burster)	NR	NR	NR	NR	NR	NR	NR	NR	NR	NR
Metals in Paint	NR	NR	0.02721	NR	0.01402	0.00785	0.04908	NR	NR	NR
TOTAL (lb, non-embedded)	NR	NR	0.02721	NR	0.01402	0.00785	0.04908	NR	NR	NR
105 MM Projectile (M360), Agent GB, S	Surface	Area	= 2.8 sq. ft							•
Metals in Munition Metal (embedded)	NR	NR	NR	NR	NR	1.2148	NR	NR	NR	NR
Metals in Paint	NR	NR	0.02721	NR	0.01402	0.00785	0.04908	NR	NR	NR
TOTAL (lb, non-embedded)	NR	NR	0.02721	NR	0.01402	0.00785	0.04908	NR	NR	NR

^{1.} The metals within the munitions metal are considered to be fixed (embedded, inert) and will not vaporize and are therefore not included in the above totals.

- 2. No distinction between different chromium valences (e.g., identification of hexavalent chrome) can be made from the available information.
- 3. The primer, propelling charge, and cartridge case associated with the 105 MM Cartridge are not processed at the TOCDF and are therefore not included in the above totals.
- 4. NR-not reported, not information provided.

Metals in M	Iunitions (M		ABLE 2-B- with Feed F		Limitations	- Module	V)			
Metals (lb)	Sb	As	Ba	Be	Cd	Cr	Pb	Hg	Ag	Tl
115 MM Rocket (M55), Agent GB, Surf	face Area = 7	.93 sq	. ft.			,	•			
Metals in Munition Metal (embedded)	NR	NR	NR	NR	0.000439	0.00201	NR	NR	NR	NR
Metals in Energetic	0.000005	NR	0.000005	NR	NR	NR	0.1032	NR	NR	NR
Metals in Paint	NR	NR	0.07692	NR	0.03965	0.02220	0.1388	NR	NR	NR
TOTAL (lb, non-embedded)	0.000005	NR	0.076925	NR	0.03965	0.02220	0.2420	NR	NR	NR
115 MM Rocket Warhead (M56), Agent	GB, Surface	Area	= 2.6 sq. ft.							
Metals in Munition Metal (embedded)	NR	NR	NR	NR	0.000439	0.00201	NR	NR	NR	NR
Metals in Energetic	0.000005	NR	0.000005	NR	NR	NR	0.00021	NR	NR	NR
Metals in Paint	NR	NR	0.02564	NR	0.01322	0.00740	0.04626	NR	NR	NR
TOTAL (lb, non-embedded)	0.000005	NR	0.025645	NR	0.01322	0.00740	0.04647	NR	NR	NR

^{1.} The metals within the munitions metal are considered to be fixed (embedded, inert) and will not vaporize and are therefore not included in the above totals.

- 2. One third of the M55 Rocket surface area is assumed to be associated with the warhead for the calculation of the warhead surface area.
- 3. No distinction between different chromium valences (e.g., identification of hexavalent chrome) can be made from the available information.
- 4. The rocket warhead is constructed of an aluminum casing (95% Al, 5% Cu). The casing is assumed to weigh 10.8 lbs for the above calculations.
- 5. NR-not reported, no information provided.

		T	ABLE 2-B-	1						
Metals in M	Iunitions (M	Ietals	with Feed I	Rate 1	Limitations	- Module	V)			
Metals (lb)	Sb	As	Ba	Be	Cd	Cr	Pb	Hg	Ag	Tl
115 MM Rocket (M55), Agent VX, Surf	face Area = 7	.93 sq.	ft.		•	,	•			
Metals in Munition Metal (embedded)	NR	NR	NR	NR	0.000439	0.00201	NR	NR	NR	NR
Metals in Energetic	0.000005	NR	0.000005	NR	NR	NR	0.1032	NR	NR	NR
Metals in Paint	NR	NR	0.07692	NR	0.03965	0.02220	0.1388	NR	NR	NR
TOTAL (lb, non-embedded)	0.000005	NR	0.076925	NR	0.03965	0.02220	0.2420	NR	NR	NR
115 MM Rocket Warhead (M56), Agent	VX, Surface	Area	= 2.6 sq. ft.							
Metals in Munition Metal (embedded)	NR	NR	NR	NR	0.000439	0.00201	NR	NR	NR	NR
Metals in Energetic	0.000005	NR	0.000005	NR	NR	NR	0.00021	NR	NR	NR
Metals in Paint	NR	NR	0.02564	NR	0.01322	0.00740	0.04626	NR	NR	NR
TOTAL (lb, non-embedded)	0.000005	NR	0.025645	NR	0.01322	0.00740	0.04647	NR	NR	NR

- 1. The metals within the munitions metal are considered to be fixed (embedded, inert) and will not vaporize and are therefore not included in the above totals.
- 2. One third of the M55 Rocket surface area is assumed to be associated with the warhead for the calculation of the warhead surface area.
- 3. No distinction between different chromium valences (e.g., identification of hexavalent chrome) can be made from the available information.
- 4. The rocket warhead is constructed of an aluminum casing (95% Al, 5% Cu). The casing is assumed to weigh 10.8 lbs for the above calculations.
- 5. NR-not reported, no information provided.

	TABLE 2-B-1												
Metals in Munitions (Metals with Feed Rate Limitations - Module V)													
Metals (lb)	Sb	As	Ba	Be	Cd	Cr	Pb	Hg	Ag	Tl			
Weteye Bomb (MK-116), Agent GB, Surfa	ace Area = 28	.4 sq. f	t.			-			_				
Metals in Paint	NR	NR	0.27553	NR	0.14203	0.07953	0.49709	NR	NR	NR			
TOTAL (lb, non-embedded)	NR	NR	0.27553	NR	0.14203	0.07953	0.49709	NR	NR	NR			

- 1. The metals within the munitions metal are unknown, not estimated, and considered to be embedded and are not included in the above totals.
- 2. No distinction between different chromium valences (e.g., identification of hexavalent chrome) can be made from the available information.
- 3. NR-not reported, no information provided.

		_	CABLE 2-B	_						
Metals in N	Aunitions (N	Ietals	with Feed	Rate l	Limitation	s - Module	V)			
Metals (lb)	Sb	As	Ba	Be	Cd	Cr	Pb	Hg	Ag	Tl
Mine (M23), Agent VX, Surface Area =	3.5 sq. ft.	·		·		·		•	•	
Metals in Energetic	0.00003	NR	NR	NR	NR	NR	0.00044	NR	NR	NR
Metals in Paint	NR	NR	0.03357	NR	0.01730	0.00969	0.06056	NR	NR	NR
TOTAL (lb, non-embedded)	0.00003	NR	0.03357	NR	0.01730	0.00969	0.06100	NR	NR	NR
Spray Tank (TMU-28), Agent VX, Surf	ace Area = 9	1.1 sq.	ft.			·		•	•	
Metals in Paint	NR	NR	0.88325	NR	0.45529	0.25496	1.59350	NR	NR	NR
Metals in Nose cone (embedded)	NR	NR	NR	NR	NR	NR	80.9996	NR	NR	NR
Metals in Nose cone (non-embedded)	NR	NR	NR	NR	NR	NR	0.00037	NR	NR	NR
TOTAL (lb, non-embedded)	NR	NR	0.88325	NR	0.45529	0.25496	1.59387	NR	NR	NR

^{1.} The metals within the minemetal are unknown, not estimated, and considered to be fixed (embedded, inert) and will not vaporize and are therefore not included in the above totals.

^{2.} No distinction between different chromium valences (e.g., identification of hexavalent chrome) can be made from the available information.

^{3.} NR-not reported, no information provided.

		TABLE	2-B-2	2						
Metals	in Mu	nitions (Ot	her N	Ietals	of Int	erest)				÷.
Metals (lb)	Se	Ni	V	Al	В	Co	Cu	Mn	Sn	Zn
4.2" Cartridge (M2), Agent HT	, Surfa	ace Area = 1	.88 sq	ft.						
Metals in Munition Metal (embedded)	NR	0.0895	NR	NR	NR	NR	NR	0.1253	NR	NR
Metals in Energetic	NR	NR	NR	NR	NR	NR	NR	NR	NR	NR
Metals in Paint	NR	0.0094	NR	NR	NR	NR	NR	NR	NR	NR
TOTAL (lb, non-embedded)	NR	0.0094	NR	NR	NR	NR	NR	NR	NR	NR
4.2" Cartridge (M2A1), Agent	HD, Sı	ırface Area	= 1.88	sq. ft.						
Metals in Munition Metal (embedded)	NR	0.0895	NR	NR	NR	NR	NR	0.1253	NR	NR
Metals in Energetic	NR	NR	NR	NR	NR	NR	NR	NR	NR	NR
Metals in Paint	NR	0.0094	NR	NR	NR	NR	NR	NR	NR	NR
TOTAL (lb, non-embedded)	NR	0.0094	NR	NR	NR	NR	NR	NR	NR	NR

^{1.} The metals within the munitions metal are considered to be fixed (embedded, inert) and will not vaporize and are therefore not included in the above totals.

^{2.} NR-not reported, no information provided.

		TA	BLE	2-B-2						
Me	tals in	n Munition	s (Ot	her Metals	of In	terest)			
Metals (lb)	Se	Ni	V	Al	В	Co	Cu	Mn	Sn	Zn
155 MM Projectile (M104 and M110), A	gent H	I, Surface A	rea =	2.9 sq. ft.						
Metals in Munition Metal (embedded)	NR	0.43395	NR	NR	NR	NR	NR	0.60753	NR	NR
Metals in Energetic (burster)	NR	NR	NR	NR	NR	NR	NR	NR	NR	NR
Metals in Paint	NR	0.0145	NR	NR	NR	NR	NR	NR	NR	NR
TOTAL (lb, non-embedded)	NR	0.0145	NR	NR	NR	NR	NR	NR	NR	NR
155 MM Projectile (M121/A1 And M122	2), Age	nt GB, Surf	ace A	rea = 2.9 sq	. ft.					
Metals in Munition Metal (embedded)	NR	0.45	NR	NR	NR	NR	0.45	0.495	NR	NR
Metals in Energetic	NR	NR	NR	NR	NR	NR	NR	NR	NR	NR
Metals in Paint	NR	0.0145	NR	NR	NR	NR	NR	NR	NR	NR
TOTAL (lb, non-embedded)	NR	0.0145	NR	NR	NR	NR	NR	NR	NR	NR
155 MM Projectile (M121/A1), Agent V	X, Sur	face Area =	2.9 sc	լ. ft.				•		
Metals in Munition Metal (embedded)	NR	0.45	NR	NR	NR	NR	0.45	0.495	NR	NR
Metals in Energetic	NR	NR	NR	NR	NR	NR	NR	NR	NR	NR
Metals in Paint	NR	0.0145	NR	NR	NR	NR	NR	NR	NR	NR
TOTAL (lb, non-embedded)	NR	0.0145	NR	NR	NR	NR	NR	NR	NR	NR

¹ The metals within the munitions metal are considered to be fixed (embedded, inert) and will not vaporize and are therefore not included in the above totals.

^{2.} NR-not reported, no information provided.

		,	TABI	LE 2-B-2						
	Meta	ls in Muniti	ions (Other Meta	ls of In	terest))			
Metals (lb)	Se	Ni	V	Al	В	Co	Cu	Mn	Sn	Zn
Ton Containers, Agent HD, Surface Area =	65.75	sq. ft.								
Metals in Fusible Plugs	NR	NR	NR	NR	NR	NR	NR	NR	0.632	NR
Metals in Paint	NR	0.32875	NR	NR	NR	NR	NR	NR	NR	NR
TOTAL (lb, non-embedded)	NR	0.32875	NR	NR	NR	NR	NR	NR	0.632	NR
Ton Containers, Agent GB, Surface Area =	65.75	sq. ft.								
Metals in Fusible Plugs	NR	NR	NR	NR	NR	NR	NR	NR	0.632	NR
Metals in Paint	NR	0.32875	NR	NR	NR	NR	NR	NR	NR	NR
TOTAL (lb, non-embedded)	NR	0.32875	NR	NR	NR	NR	NR	NR	0.632	NR
Ton Containers, Agent VX, Surface Area =	= 65.75	sq. ft.								
Metals in Fusible Plugs	NR	NR	NR	NR	NR	NR	NR	NR	0.632	NR
Metals in Paint	NR	0.32875	NR	NR	NR	NR	NR	NR	NR	NR
TOTAL (lb, non-embedded)	NR	0.32875	NR	NR	NR	NR	NR	NR	0.632	NR

- 1. The ton containers are constructed of carbon steel. Any metals associated with the steel are considered to be fixed (embedded, inert) and will not vaporize and are therefore not included in the above totals.
- 2. The fusible plugs associated with the ton containers melt at 108 °C. Therefore the associated metals are assumed to be non-embedded and are included in the above totals.
- 3. Weight and composition of brass valve associated with ton containers is unknown and therefore is not included in the above values (embedded and would not affect totals).
- 4. NR-not reported, no information provided.
- 5. VX Test Cylinders are assumed to have the same metals loading as VX ton containers for Table 2-B-2.

		Т	ABI	E 2-B-2						
N	Ietals	in Munitio	ons (C	Other Meta	als of l	Intere	st)			
Metals (lb)	Se	Ni	V	Al	В	Co	Cu	Mn	Sn	Zn
105 MM Cartridge (M360), Agent GB,	Surfac	e Area = 2.8	sq. f	t.				•	•	
Metals in Munition Metal including fuze (embedded)	NR	0.15185	NR	NR	NR	NR	0.15185	0.16703	NR	NR
Metals in Energetic (burster)	NR	NR	NR	NR	NR	NR	NR	NR	NR	NR
Metals in Paint	NR	0.01402	NR	NR	NR	NR	NR	NR	NR	NR
TOTAL (lb, non-embedded)	NR	0.01402	NR	NR	NR	NR	NR	NR	NR	NR
105 MM Projectile (M360), Agent GB, S	urface	Area = 2.8	sq. ft							
Metals in Munition Metal (embedded)	NR	0.15185	NR	NR	NR	NR	0.15185	0.16703	NR	NR
Metals in Paint	NR	0.01402	NR	NR	NR	NR	NR	NR	NR	NR
TOTAL (lb, non-embedded)	NR	0.01402	NR	NR	NR	NR	NR	NR	NR	NR

^{1.} The metals within the munitions metal are considered to be fixed (embedded, inert) and will not vaporize and are therefore not included in the above totals.

^{2.} The primer, propelling charge, and cartridge case associated with the 105 MM Cartridge are not processed at the TOCDF and are therefore not included in the above totals.

^{3.} NR-not reported, no information provided.

		7	TABI	E 2-B-2										
r	Metals in Munitions (Other Metals of Interest)													
Metals (lb)	Se	Ni	V	Al	В	Co	Cu	Mn	Sn	Zn				
115 MM Rocket (M55), Agent GB, Surf	ace Ar	rea = 7.93 sq	ı. ft.	!	!	!	!	· ·						
Metals in Munition Metal (embedded)	NR	NR	NR	10.26	NR	NR	0.54	NR	NR	NR				
Metals in Energetic	NR	NR	NR	NR	NR	NR	NR	NR	NR	NR				
Metals in Paint	NR	0.03965	NR	NR	NR	NR	NR	NR	NR	NR				
TOTAL (lb, non-embedded)	NR	0.03965	NR	NR	NR	NR	NR	NR	NR	NR				
115 MM Rocket Warhead (M56), Agent	GB, S	urface Area	1=2.6	sq. ft.	•	•	<u>-</u>							
Metals in Munition Metal (embedded)	NR	NR	NR	10.26	NR	NR	0.54	NR	NR	NR				
Metals in Energetic	NR	NR	NR	NR	NR	NR	NR	NR	NR	NR				
Metals in Paint	NR	0.01322	NR	NR	NR	NR	NR	NR	NR	NR				
TOTAL (lb, non-embedded)	NR	0.01322	NR	NR	NR	NR	NR	NR	NR	NR				

^{1.} The metals within the munitions metal are considered to be fixed (embedded, inert) and will not vaporize and are therefore not included in the above totals.

^{2.} One third of the M55 Rocket surface area is assumed to be associated with the warhead for the calculation of the warhead surface area.

^{3.} The rocket warhead is constructed of an aluminum casing (95% Al, 5% Cu). The casing is assumed to weigh 10.8 lbs for the above calculations.

^{4.} NR-not reported, no information provided.

, n	Ietals	in Munitio		E 2-B-2 Other Met	als of	Intere	est)			
Metals (lb)	Se	Ni	V	Al	В	Co	Cu	Mn	Sn	Zn
115 MM Rocket (M55), Agent VX, Surf	ace Ar	ea = 7.93 so	. ft.	•	•	•	•	•	•	•
Metals in Munition Metal (embedded)	NR	NR	NR	10.26	NR	NR	0.54	NR	NR	NR
Metals in Energetic	NR	NR	NR	NR	NR	NR	NR	NR	NR	NR
Metals in Paint	NR	0.03965	NR	NR	NR	NR	NR	NR	NR	NR
TOTAL (lb, non-embedded)	NR	0.03965	NR	NR	NR	NR	NR	NR	NR	NR
115 MM Rocket Warhead (M56), Agent	VX, S	urface Area	1 = 2.6	sq. ft.					·	
Metals in Munition Metal (embedded)	NR	NR	NR	10.26	NR	NR	0.54	NR	NR	NR
Metals in Energetic	NR	NR	NR	NR	NR	NR	NR	NR	NR	NR
Metals in Paint	NR	0.01322	NR	NR	NR	NR	NR	NR	NR	NR
TOTAL (lb, non-embedded)	NR	0.01322	NR	NR	NR	NR	NR	NR	NR	NR

- 1. The metals within the munitions metal are considered to be fixed (embedded, inert) and will not vaporize and are therefore not included in the above totals.
- 2. One third of the M55 Rocket surface area is assumed to be associated with the warhead for the calculation of the warhead surface area.
- 3. The rocket warhead is constructed of an aluminum casing (95% Al, 5% Cu). The casing is assumed to weigh 10.8 lbs for the above calculations.
- 4. NR-not reported, no information provided.

TABLE 2-B-2 Metals in Munitions (Other Metals of Interest)										
Metals (lb)	Se	Ni	V	Al	В	Co	Cu	Mn	Sn	Zn
Weteye Bomb (MK-116), Agent GB, Surface Area = 28.4 sq. ft.										
Metals in Paint	NR	0.14203	NR							
TOTAL (lb, non-embedded)	NR	0.14203	NR							

- 1. The metals within the munitions metal are unknown, not estimated, and considered to be embedded and are not included in the above totals.
- 2. NR-not reported, no information provided.

TABLE 2-B-2 Metals in Munitions (Other Metals of Interest)										
Metals (lb) Se Ni V Al B Co Cu Mn Sn Zn									Zn	
Mine (M23), Agent VX, Surface Area = 3.5 sq. ft.										
Metals in Energetic	NR	NR	NR	NR	NR	NR	NR	NR	NR	NR
Metals in Paint	NR	0.01730	NR	NR	NR	NR	NR	NR	NR	NR
TOTAL (lb, non-embedded)	NR	0.01730	NR	NR	NR	NR	NR	NR	NR	NR
Spray Tank (TMU-28), Agent VX, Surface Area = 91.1 sq. ft.										
Metals in Agent	NR	0.03390	NR	0.1356	NR	NR	0.00542	NR	NR	NR
Metals in Paint	NR	0.45529	NR	NR	NR	NR	NR	NR	NR	NR
Metals in Nose Cone (embedded)	NR	NR	NR	NR	NR	NR	NR	NR	NR	NR
Metals In Nose Cone (non-embedded)	NR	NR	NR	NR	NR	NR	NR	NR	NR	NR
TOTAL (lb, non-embedded)	NR	0.45529	NR	NR	NR	NR	NR	NR	NR	NR

^{1.} The metals within the mine metal are unknown, not estimated, and considered to be fixed (embedded, inert) and will not vaporize and are therefore not included in the above totals.

^{2.} NR-not reported, no information provided.

Table 2-C-1 ENERGETIC/AGENT NOMINAL WEIGHT **FOR** CHEMICAL AGENT MUNITIONS/BULK CONTAINERS

		D	IMENSIONS		AG	ENT		BURSTER		PROPE	ELLANT		OTHER
MUNITION	MODEL / AGENT	DIAMETER	LENGTH (INCHES)	WEIGHT (LBS)	TYPE	WEIGHT (LBS)	MODEL	EXPLOSIVE	WEIGHT (LBS)	MODEL	WEIGHT (LBS)	FUSE MODEL	ENERGETIC COMPONENTS
105-mm Cartridge	M360	105 mm	31.1	43.86	GB	1.63	M40A	Comp B	1.12	-	-	M508A1	M28B2 Primer
							NA	NA	NA			M557	NA
105-mm Projectile	M360	105 mm	31.1	NA	GB	1.63							
4.2-inch Mortar	M2	4.2 inch	21.0	24.67	HD	6.0	M14	Tetryl	0.14	-	-	M8	M2 Primer
				24.47	HT	5.8							
155-mm Projectile	M104	155 mm	26.8	98.9	Н	11.7	M6	Tetrytol	0.83				0.3 lbs TNT
	M110												supplemental
	M121				GB	6.5							charge
	M121A1				VX	6.3	M71	Comp B	2.45				
					GB	6.5							
	M122				GB	6.5	M37	Tetrytol					
Land Mine	M23	13.5	5	23	VX	10.5	M38	Comp B	0.8			M603	M120 Booster, M48 initiator, M1 activator
Rocket	M55	115 mm	78.0	57	GB	10.7	M34	Comp B	3.2	M28	19.3	M417	M62 Primer
							M36						
					VX	10.0	M34			M67			
							M36						
525 lb Weteye Bomb	MK-116-0	14	84	525	GB	347							
Spray Tank	TMU-28/B	22.5	185.5	1,935	VX	1,356							
Ton Containers	Agent GB	30.1	85.1	2,900	GB	1,500							
	Agent HD			3,400	HD	1,800							
	Agent VX			3,100	VX	1,500							

NOTES:

NA = Information not available;

HD, and HT = Mustard

 $RDX = cyclotrimethylenetrinitramine; N(NO_2)CH_2N(NO_2)CH_2N(NO)_2CH_2 \\ Comp \ B \ (Composition \ B) = 60\% \ RDX, 39.5\% \ TNT, \ 0.5\% \ calcium \ silicate$

TNT = 2,4,6-trinitrotoluene; $CH_3C_6H_2(NO_2)_3$

Tetryl = 2,4,6-trinitrophenylmethylnitramine; (NO₂)₃C₆H₂N(NO₂)CH₃ Tetrytol = 70% Tetryl, 30% TNT

MUNITION	C	IAL IN MUNITIONS	
M55 Rocket			ION
a. Booster 1.12 grains RDX* b. Pellet Booster 183.5 grains RDX* c. Rotor, Lead 2.77 grains RDX* 2. Detonator, M63 a. Upper Charge Primer Mix 0.31 grains Overall Mixture: 40% Lead S 20% Lead Azide. 20% Bariur b. Intermediate Charge 0.99 grains RDX* c. Lower Charge 0.99 grains RDX* 3. Squib, M2 a. Flash Charge 1.0 grains each(2 required) 40% Potassium Chlorate, 15% (10% Egyptian Lacque of 40% Potassium Protholor 2 (20 grains) 4.0 grains each(2 required) 4.0 grains (4.0 grains) 4.0 grains 4.			
b. Pellet Booster 183.5 grains RDX'	, o mount	2 grains RDX ^a	
C. Rotor, Lead 2.77 grains RDX			
Detonator, M63			
a. Upper Charge Primer Mix 0.31 grains Overall Mixture: 40% Lead A 20% Lead A 20	2	, granis	
C. Lower Charge 0.99 grains RDX²		20% Lead Azide, 20% Ba	arium Nitrate,
Squib, M2) grains Lead Azide	
a. Flash Charge 1.0 grains each(2 required) 1.0 grains each(2 required) 40% Potassium Chlorate, 18% 10% Egyptian Lacque 10% Potassium Chlorate, 18% 10% Egyptian Lacque 10% Egyptian Lacque 10% Potassium Perchlor 2% Cellulose Nitrate-Can 2.6% Diethylphthalate, 2.0% 2.6% Diethylphthalate, 2.0% Diethylphthalate,		9 grains RDX ^a	
Booster Igniter	3	<u>.</u>	
Receive the content of the content		quired) 40% Potassium Chlorate,	18% Charcoal
A9% Potassium Perchlor 2% Cellulose Nitrate-Can 2% Cellulose Nitrate-Can 2,6% Diethylphthalate, 2.0% Stearate, 1.7% 2-Nitrodipher 2% Cellulose Nitrate, 2.0% Stearate, 1.7% 2-Nitrodipher 2.6,6% Diethylphthalate, 2.0% Stearate, 1.7% 2-Nitrodipher 2.6,6% Diethylphthalate, 2.0% Stearate, 1.7% 2-Nitrodipher 3.1 grains		quired) 49% Potassium Pero	chlorate,
23.8% Nitroglycerin, 9.9% To 2.6% Diethylphthalate, 2.0% Stearate, 1.7% 2-Nitrodipher 2.6% Diethylphthalate, 2.0% Stearate, 1.7% 2-Nitrodipher 3.1 grains Composition B ^b	4	49% Potassium Pero 2% Cellulose Nitrate	chlorate, Camphor
7.	5	23.8% Nitroglycerin, 9.9 2.6% Diethylphthalate,	% Triacetin, 2.0% Lead
Solution Solution	6	00 grains Composition	B ^b
M23 Land Mine	7	00 grains Composition	B ^b
M23 Land Mine	8	49% Potassium Pero	chlorate,
(1)	Land Mine 1		•
Chlorate, 25% Lead Thiocyar Antimony Sulfide, 5% Lead (2)			
(3)		Chlorate, 25% Lead Thio	cyanate, 17%
2. Booster, M120 169.8 grains RDXa 3. Burster, M38 5710 grains Composition Bb 47 grains Tetryl 4. Initiator, M48 848.8 grains Composition Bb 5. Activator, M1 46.3 grains 8% Lead Azide, 87% Tetryl, 5 Mix M360 1. Fuze, M508		grains Lead Azide	
3. Burster, M38 5710 grains Composition Bb 47 grains Tetryl 4. Initiator, M48 848.8 grains Composition Bb 5. Activator, M1 46.3 grains 8% Lead Azide, 87% Tetryl, 5 Mix M360 1. Fuze, M508		grains RDX ^a	
47 grains Tetryl	2	.8 grains RDX ^a	
47 grains Tetryl	3	0 grains Composition	B^b
4. Initiator, M48 848.8 grains Composition Bb 5. Activator, M1 46.3 grains 8% Lead Azide, 87% Tetryl, 5 Mix M360 1. Fuze, M508 a. Detonator (M18) 230 mg Lead Azide 340 mg Tetryld b. Booster Pellet (M125 series) 22 grams Tetryld 2. Detonator, M18 a. Upper Charge 65 mg Overall Mixture; 33.5% Pot			
5. Activator, M1 46.3 grains 8% Lead Azide, 87% Tetryl, 5 Mix M360 1. Fuze, M508 a. Detonator (M18) 230 mg Lead Azide 340 mg Tetryl ^d b. Booster Pellet (M125 series) 22 grams Tetryl ^d 2. Detonator, M18 a. Upper Charge 65 mg Overall Mixture; 33.5% Pot	4	.8 grains Composition	B^b
a. Detonator (M18) 230 mg Lead Azide 340 mg Tetryl ^d b. Booster Pellet (M125 series) 22 grams Tetryl ^d 2. Detonator, M18 a. Upper Charge 65 mg Overall Mixture: 33.5% Pot		3 grains 8% Lead Azide, 87% Tetr	
340 mg Tetryl ^d b. Booster Pellet (M125 series) 22 grams Tetryl ^d 2. Detonator, M18 a. Upper Charge 65 mg Overall Mixture: 33.5% Pot	M360 1		
b. Booster Pellet (M125 series) 22 grams Tetryl ^d 2. Detonator, M18 a. Upper Charge 65 mg Overall Mixture: 33.5% Pot			
2. Detonator, M18 a. Upper Charge 65 mg Overall Mixture: 33.5% Pot		- 8	
a. Upper Charge 65 mg Overall Mixture: 33.5% Pot		grams Tetryl ^d	
a. Upper Charge 65 mg Overall Mixture: 33.5% Pot	2		
Chlorate, 32.2% Antimony 3 28.3% Lead Azide, 5.0% Cart		Chlorate, 32.2% Antime	ony Sulfide,
b. Intermediate Charge 191 mg Lead Azide			
c. Lower Charge 80 mg Tetryl ^d		30 mg Tetryl ^d	
M2A1(4.2-inch mortar) 1. Fuze, M8	1.2-inch mortar) 1		
a. M14 Burster Assembly 65.2 grams Tetryl ^d		2 grams Tetryl ^d	
2. Detonator, M18	2		
a. Upper Charge 50 mg Overall Mixture: 33.5% Pot Chlorate, 32.2% Antimony 28.3% Lead Azide, 5.0% Carb		Chlorate, 32.2% Antime	ony Sulfide,
b. Intermediate Charge 157 mg Lead Azide			

	CON	MPOSIT	Table 2-C- TON OF REACTIVE MA	2 ATERIAL IN MUNITIONS				
MUNITION		C	OMPONENT	WEIGHT	COMPOSITION			
		c.	Lower Charge	70 mg	Tetryl ^d			

Notes: ^a RDX = cyclotrimethylenetrinitramine; N(NO₂)CH₂N(NO₂)CH₂N(NO)₂CH₂) ^b Composition B = 60% RDX, 39.5% TNT, 0.5% calcium silicate ^c TNT = 2,4,6-trinitrotoluene; CH₃C_cH₂(NO₂)₃ ^d Tetryl = 2,4,6-trinitrophenylmethylnitramine; (NO₂)₃C₆H₂N(N)₂)CH₃